

Kawasaki KLT 110/160

rear axle and push the axle forward to increase chain slack.

10. Remove the engine sprocket circlip from the shaft.



Engine mounting bolts (A) and bracket bolts (B) (K110)

11. Pull off the engine sprocket and chain.
12. Remove the securing hardware and take off the upper half of the chain case.
13. Remove the shift lever from its shaft.
14. Disconnect the lead from the spark plug.
15. Disconnect the magneto wiring at the plastic connectors.
16. Remove the chain guard (just to the rear of the engine sprocket).
17. Remove the engine mounting bolts and bracket bolts at the front and rear of the engine and at the cylinder head. See illustrations.
18. Installation is the reverse of removal. Tighten the cylinder head mounting bolt and bracket bolts to 13 ft. lbs. Tighten the front and rear bracket bolts to 13 ft. lbs. and the front and rear engine mounting bolts to 22 ft. lbs.
19. The engine sprocket must be installed with the number facing outward. If the sprocket collar was removed from the mainshaft, a new O-ring should be used. Install the collar with the bevelled side in.
20. Do not forget to refill the crankcase with motor oil.

KLT 160

1. Drain the engine oil.
2. Remove the seat.
3. Remove the rear fender.
4. Remove the gas tank. Refer to "Fuel Systems."
5. Remove the carburetor. See "Fuel Systems."
6. Loosen the muffler clamp. Remove the two muffler bracket bolts. Remove the exhaust pipe nuts at the cylinder head. Remove the exhaust system.



Engine mounting bolts (A) and bracket bolts (B) (K160)



Engine mounting bolts (A) and bracket bolts (B) (K160)

7. Remove the pinch bolt and pull the shift lever from its shaft.
8. Disconnect the lead from the spark plug.
9. Disconnect the magneto wiring at the plastic connectors on the frame behind the engine.
10. Loosen the propeller shaft clamp screws.
11. Remove the engine mounting bolts and the bracket bolts.
12. Pull the engine forward to clear the rear mounting brackets and then out to the right side of the frame.
13. Installation is the reverse of removal. Note the following.
14. Lubricate the propeller shaft joints with bearing grease.
15. Be sure the joint spring is installed on the pinion gear nut.
16. Turn the rear wheel to align the joint splines and the pinion gear splines.
17. Tighten the engine mounting bolts at the front and rear of the engine to 22 ft. lbs. Tighten the bracket bolts and the mounting bolt at the cylinder head to 15 ft. lbs.
18. Be sure to refill the crankcase with motor oil before attempting to start the engine.

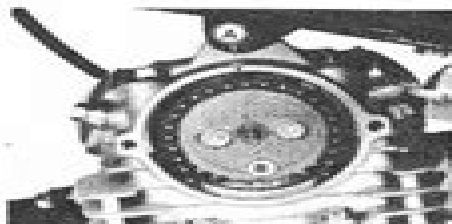
TOP END

KLT 110

REMOVAL

The top end components (cylinder head, cylinder and piston) can be removed without removing the engine from the frame.

1. Remove the seat.
2. Remove the gas tank. Remove the carburetor. See "Fuel Systems" for procedures.



Align pointer (A) and sprocket slash mark (B) prior to cylinder head removal

3. Loosen the muffler clamp. Remove the muffler bracket bolts. Remove the exhaust pipe nuts at the cylinder head. Remove the exhaust system.

4. Remove the recoil starter assembly.

5. Remove the two bolts and take off the camshaft sprocket cover. Pry slots are provided under the bolt hole bosses.

6. Use a wrench on the magneto rotor nut to turn the engine over until the slash mark on the cam sprocket aligns with the pointer on the top of the cylinder head.

7. Remove the cam chain tensioner in the following manner:

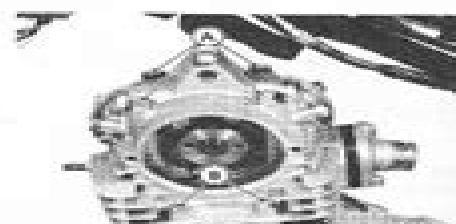
- a. Remove the lock bolt from the top of the cam chain tensioner.
- b. Screw in a longer bolt of the same dimensions (6mm dia./1.0mm pitch). Tighten the bolt securely to hold the push-rod in place.
- c. Remove the tensioner mounting bolts and take off the tensioner.

CAUTION: Do not turn the engine over with the tensioner removed or damage may result.

8. Remove the cam sprocket bolts.
9. Pull the sprocket off the cam and disengage it from the chain.
10. Loop a length of wire through the chain and secure it to prevent the chain from falling into the cylinder.
11. Disconnect the lead from the spark plug.
12. Loosen the spark plug.
13. Remove the cylinder head mounting brackets.
14. Remove the cylinder head oil pipe bungs at the head and the crankcase.
15. Remove the oil pipe mounting screws and remove the pipe.
16. Remove the 6mm cylinder head bolts near the cam sprocket housing.
17. Remove the 8mm cylinder head bolts on the top of the head.
18. Lift the cylinder head from the cylinder and remove it.
19. Note the locations of the dowel pins on the cylinder head/cylinder mating surface.
20. Remove the head gasket.
21. To remove the cylinder, lift it up while turning the front cam chain guide.
22. Note the location of the dowel pins on the crankcase mating surface.
23. Remove the wrist pin circlips and push out the wrist pin to remove the piston.
24. Remove the cylinder base gasket.

DISASSEMBLY

1. Remove the valve adjuster caps from the head.



Cylinder head 8 mm bolts (A) and 6 mm bolts (B)

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Jeremy Churchill



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