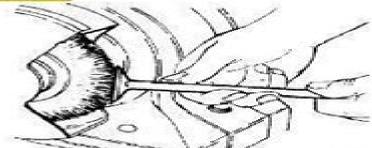
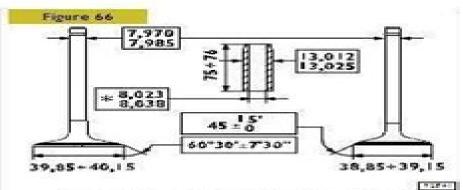
540622 VALVE Removing deposits and checking the valves

Figure 65



Remove carbon deposits using the metal brush supplied. Check that the valves show no signs of seizure or cracking. Check the diameter of the valve stem using a micrometer (see Figure 66) and replace if necessary.

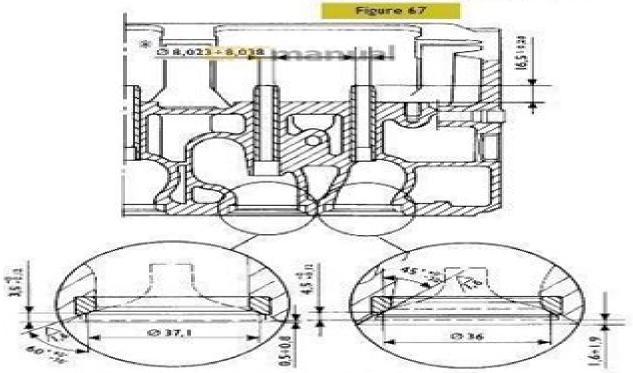


MAIN DATA - VALVES AND VALVE GUIDES

* Values to be obtained after installing the valve guides

Check, by means of a micrometer, that valve stem diameters are as specified; if necessary, grind the valves seat with a grinder, removing the minimum quantity of material.

540667 VALVE GUIDES



489.25

INSTALLATION DIAGRAM FOR VALVE GUIDES AND VALVES

* Values to be obtained after installing the guide valves

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J Dewey

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