

Fig. 21

A special carriage, Figure 21, is provided with the cross slide located at the left of the carriage wing. This allows the operator to place his tools to take full advantage of the gap. An extension rest (optional equipment) facilitates even fuller use of the gap.

Regal Plain Bed Gap Lathe

Plain bed gap lathes differ only in their bed, apron and carriage construction. The carriage and apron are the same type as employed on the sliding bed gap lathe. The difference from a regular lathe lies in the cutout section of the bed called a gap.

The gap opening is fitted with an accurately machined block to match the bed. This block is held in place with six screws and is located with taper pins. Since this block is precision machined, care must be taken when removing

it. Removal by an overhead crane is recommended in order to avoid jamming or wedging the block in the bed.

To remove the block, first take out the screws which hold the block in the bed. The taper pins which locate the block are threaded on top and the nuts must be turned down to pull these pins. When replacing the block make sure the nuts are backed off so the pins seat properly. Also carefully clean the bed opening and gap block before placing it back on the bed.

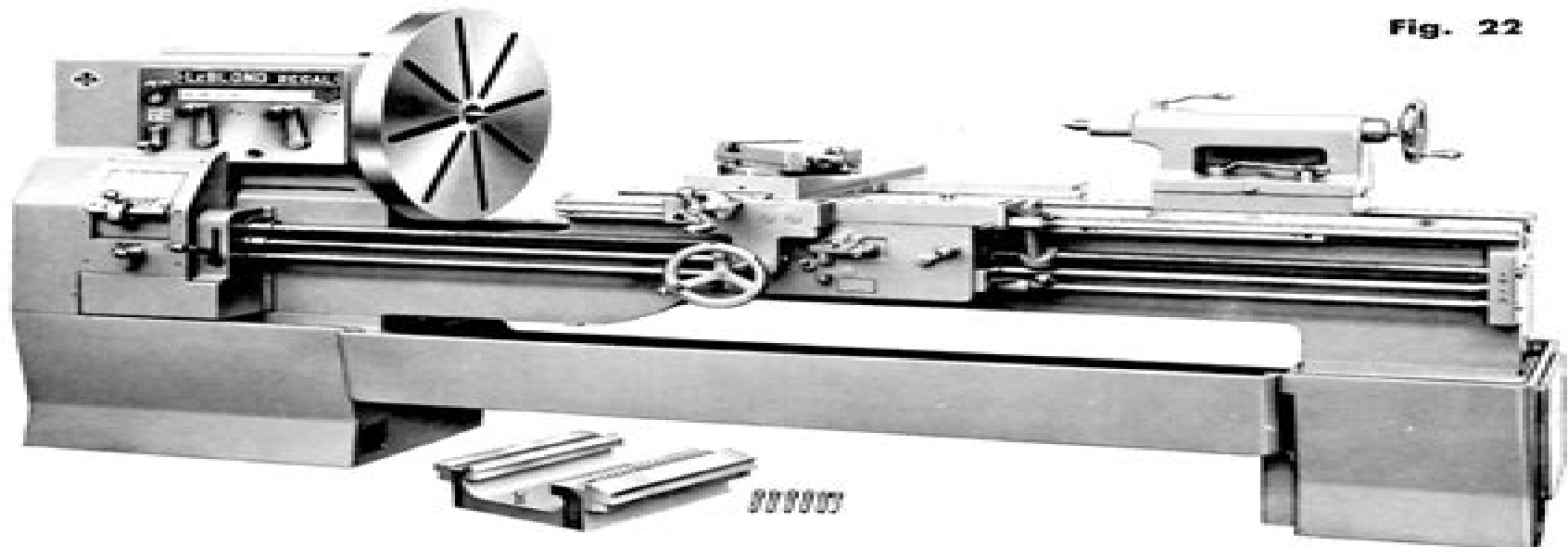


Fig. 22

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