

Chrysler LeBaron 1990-1994 Workshop Manual



Fig. 3 Rear Seal Assembly

CRANKSHAFT END-PLAY			
NEW PART	100 TO 1.25 mm	1.000 TO .0078 in.	
WASH (MAX)	10.00 mm	1.000 in.	
MAIN BEARING OIL CLEARANCE			
NEW PART	100 TO 1.25 mm	1.000 TO .0078 in.	
WASH (MAX)	10.00 mm	1.000 in.	
CRANKSHAFT JOURNAL BORE			
Crankshaft main bearing journals			
All (Standard)	52.000 mm	2.047 in.	
Wash (MAX)	52.001 mm	2.047 in.	
Crankshaft connecting rod journals			
All (Standard)	40.000 mm	1.575 in.	
Wash (MAX)	40.001 mm	1.575 in.	

Fig. 4 Crankshaft Clearance Specification

(1) Install the main bearing cap carefully and tighten the bolts to specified torque.

CAUTION: Do not rotate crankshaft or the plunger will be damaged.



Fig. 4 Measure Crankshaft Journal O.D.

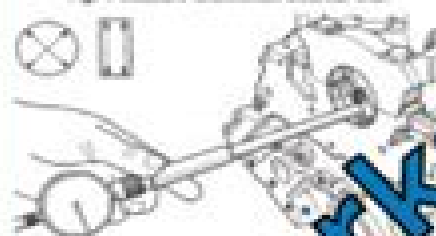


Fig. 5 Measure Crankshaft Journal I.D.

PLASTI-GAGE METHOD

(1) Remove oil from the bearing shell.

(2) Install crankshaft in the engine.

(3) Cut plastigage to a length as wide as the bearing and place it in parallel with the journal axis (Fig. 5).

Fig. 5 Measure Crankshaft Journal I.D. with Plastigage

Rotate the bearing cap and measure the thickness of the plastigage at the widest part using a micrometer (Fig. 6). Refer to Clearance (Fig. 4) for proper clearances. After an accurate Main and Connecting Rod Bearing Clearance is Standard Service Procedures.

CRANKSHAFT BEARINGS

INSTALLATION

(1) Install upper main bearing shells making sure all holes are in alignment, and bearing caps are in block tabs. All upper bearings have oil grooves (Fig. 6).

THREAT BEARINGS. Crankshaft thrust bearings (bearings) are installed as journal #1 separately from the other bearings. Thrust bearings shown in

CYLINDER HEAD AND CAMSHAFT SERVICE



Fig. 1 Cylinder Head/Camshaft Valves

CYLINDER HEAD COVER

REMOVE

- (1) Remove air cleaner assembly.
- (2) Disconnect battery and remove spark plug wires.
- (3) Remove vacuum connections.
- (4) Remove rocker cover screws and remove cover (Fig. 7).

INSTALL

- (1) Clean cylinder head and cover mating surfaces. Install cover gasket.
- (2) Use (Fig. 7) and apply sealant such as Major Sealer/Sealant Adhesive Sealant to cover gasket.
- (3) Install cover and tighten cover bolt/washer and gasket assembly to 50 ft-lbs (68 N·m).

AUTO LASH ADJUSTER

The automatic lash adjusters are precision units installed in matched openings in the valve retaining seats of the rocker arms. Do not disassemble the auto lash adjusters.

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Fig. 2 Rocker Cover

FUNCTION CHECK

Check auto adjusters for free play by inserting a small wire through the air bleed hole in the rocker arm and VERY LIGHTLY pushing the auto adjuster ball check down (Fig. 8). While lightly holding the check ball down, move the rocker up and down to check for free play. If there is no play replace the oil pump.

Lebaron Repair Manual

SB Merriam



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