

2. Carefully align the chaincase with the mainshaft and slide the chaincase onto the mainshaft.

CAUTION

The following procedures must be followed to make sure that the transmission is properly aligned with the engine. Improper alignment could cause chain and transmission failure.

3. Install the primary chaincase-to-transmission mounting bolts finger-tight.
4. Install the bolt, new lockwasher, ground cable and lockwasher onto the back of the transmission housing as shown in Figure 143. Tighten finger-tight.
5. Tighten bolts installed in Steps 3 and 4 to 13-16 ft.-lb. (18-22 N·m). After tightening the bolts, make sure that the mainshaft turns freely.

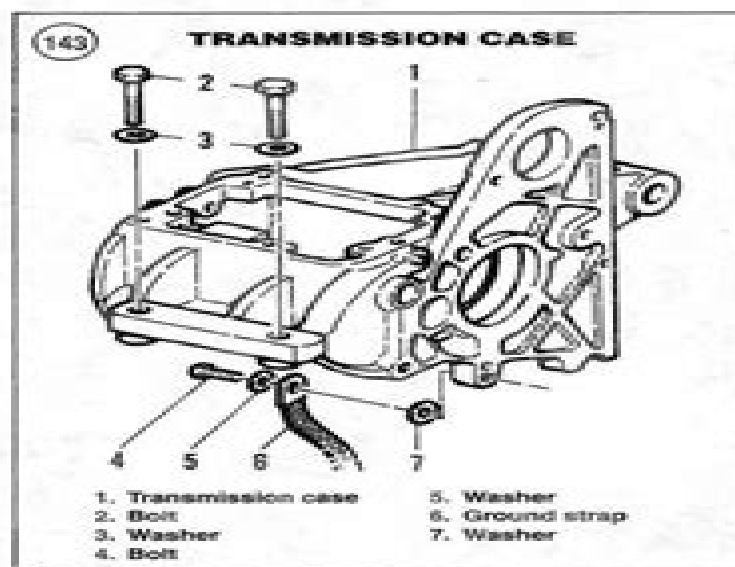
NOTE

Recheck that the alternator O-ring is still in position.

6. Install the chaincase-to-engine mounting bolts and lockwashers. Tighten bolts finger-tight.
7. Loosen the two engine-to-transmission 3/8-in. mounting bolts (Figure 143).
8. Tighten the chaincase-to-engine mounting bolts to 16-18 ft.-lb. (22-24 N·m).
9. Tighten the two engine-to-transmission 3/8-in. mounting bolts (loosened in Step 7) to 35-38 ft.-lb. (47-52 N·m).
10. Check that the mainshaft turns freely. If the mainshaft binds or turns roughly, loosen the bolts tightened in Steps 8 and 9 and retighten them.
11. Bend the lockwasher tab over the bolt heads to lock them in place.
12. Install the starter as described in Chapter Nine.
13. Install the starter jackshaft as described in this chapter.
14. Install the clutch, engine compensating sprocket, chain adjuster, primary chain and primary chaincase cover as described in this chapter.

Installation (1993-1998 FXR, FLH and FLT Series Models)

1. Thoroughly clean the outer surface of the five bolt holes of the inner cover. Apply a light coat of RTV sealant to the inner surfaces.
2. Install the new O-ring (Figure 144) onto the engine crankcase shoulder.



Harley Davidson Flhtc Factory Service Manual

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Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold

Haynes, 1998-03-01 Harley Davidson Big Twins 1970 97 Shop Manual Haynes 1200cc 74ci and 1340cc 80ci Sftbd 8 1 4x 10 3 4 220 pgs 528 b w ill **Harley-Davidson Service Manual** Harley-Davidson Motor Company, 1976* Cycle World, 1988

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Table of Contents Harley Davidson Flhtc Factory Service Manual

1. Understanding the eBook Harley Davidson Flhtc Factory Service Manual
 - The Rise of Digital Reading Harley Davidson Flhtc Factory Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Flhtc Factory Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Davidson Flhtc Factory Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Flhtc Factory Service Manual
 - Personalized Recommendations
 - Harley Davidson Flhtc Factory Service Manual User Reviews and Ratings
 - Harley Davidson Flhtc Factory Service Manual and Bestseller Lists

5. Accessing Harley Davidson Flhtc Factory Service Manual Free and Paid eBooks
 - Harley Davidson Flhtc Factory Service Manual Public Domain eBooks
 - Harley Davidson Flhtc Factory Service Manual eBook Subscription Services
 - Harley Davidson Flhtc Factory Service Manual Budget-Friendly Options
6. Navigating Harley Davidson Flhtc Factory Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Davidson Flhtc Factory Service Manual Compatibility with Devices
 - Harley Davidson Flhtc Factory Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Davidson Flhtc Factory Service Manual
 - Highlighting and Note-Taking Harley Davidson Flhtc Factory Service Manual
 - Interactive Elements Harley Davidson Flhtc Factory Service Manual
8. Staying Engaged with Harley Davidson Flhtc Factory Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Davidson Flhtc Factory Service Manual
9. Balancing eBooks and Physical Books Harley Davidson Flhtc Factory Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Davidson Flhtc Factory Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Harley Davidson Flhtc Factory Service Manual
 - Setting Reading Goals Harley Davidson Flhtc Factory Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Harley Davidson Flhtc Factory Service Manual
 - Fact-Checking eBook Content of Harley Davidson Flhtc Factory Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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