Reconnect the solenoid harness electrical connector.

Align the backplate and gasket with the carburetor and thread each screw (B, Figure 6) into the carburetor. Do not tighten the backplate screws or draw the backplate against the carburetor.

 Tighten each screw (B, Figure 6) a few turns in sequence to draw the backplate evenly, but not tightly, against the carburetor flange. At this point, the backplate will be a loose fit against the carburetor.

 Apply an antiseize compound to the backplate bolt threads and install the bolts and washers into the cylinder head (A, Figure 6). Do not tighten the bolts at this time.

Tighten the backplate screws (B, Figure 6) to the torque specification in Table 2.

Tighten the backplate bolts (A, Figure 6) to the torque specification in Table 2.

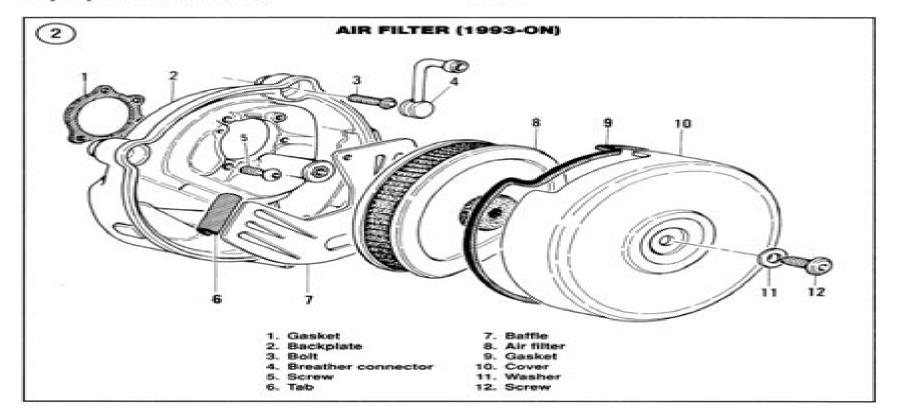
- 7A. On 1991-1992 models, perform the following:
  - Install the rubber plugs (7, Figure 1) into the backplate holes.
  - Reconnect the crankcase breather hose to the backplate.
  - c. Install the air filter.

7B. On 1993-on models, install the air filter (Figure 4) and reconnect the breather connectors (Figure 5) to the backplate.

 Install the air filter cover (B, Figure 3), washer and cover screw (A, Figure 3). Tighten the air filter cover screw to the torque specification in Table 2.

#### AIR FILTER BACKPLATE (1995 INTERNATIONAL MODELS)

Routine air filter service is described in Chapter Three.



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**Donny Petersen** 

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