

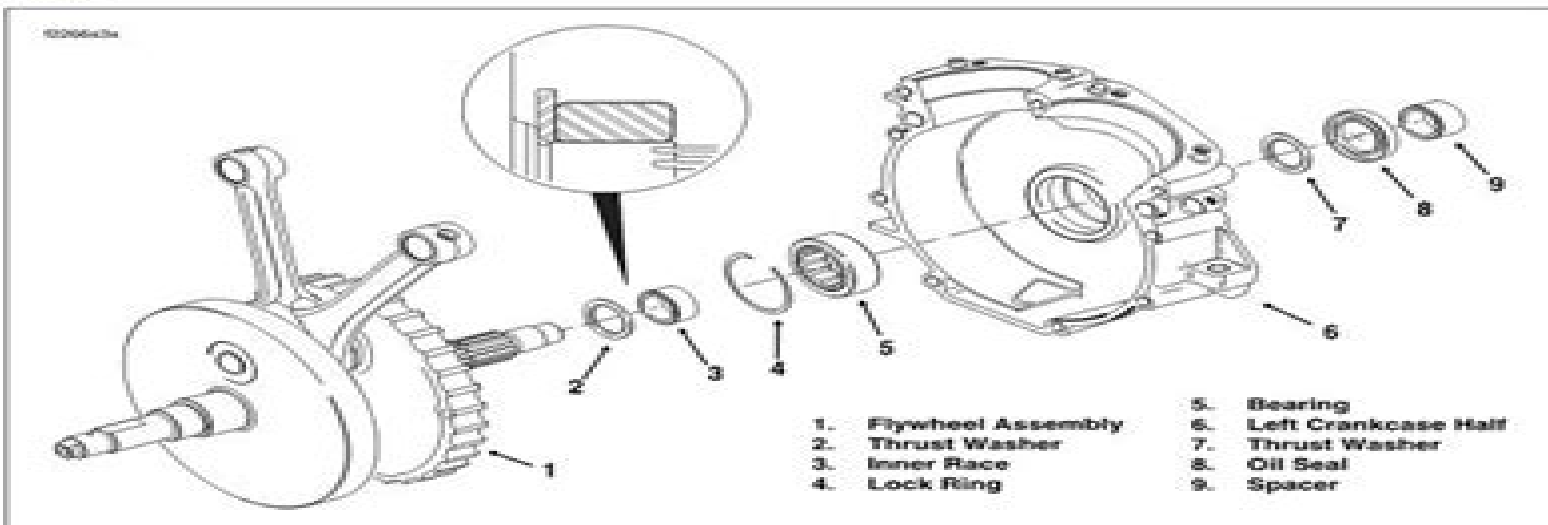


Figure 3-133. Sprocket Shaft Bearing Assembly

- m. Verify that the tool assembly is square, so that the bearing inner race is not cocked during removal. See Figure 3-130.
- n. Using the Robinair Heat Gun (HD-25070), uniformly heat the bearing inner race for about 30 seconds using a circular motion.

NOTE

To facilitate removal without heat, apply a light penetrating oil to shaft and leading edge of bearing inner race.

- o. Turn forcing screw until bearing inner race is pulled free of sprocket shaft.
 - p. Remove thrust washer from sprocket shaft.
2. Discard thrust washer and bearing inner race.

Installation

1. Place **new** thrust washer over sprocket shaft with the ink stamp facing outside (and the chamfer on the ID inboard).
2. Place **new** bearing inner race on bench top. Using the Robinair Heat Gun (HD-25070), uniformly heat bearing inner race for about 60 seconds using a circular motion.
3. Wearing suitable gloves to protect hands from burns, place heated bearing inner race over sprocket shaft.

NOTE

To facilitate installation without heat, apply a light penetrating oil to shaft and leading edge of bearing inner race.

WARNING

Never use both heat and penetrating oil. Use only one or the other. Excessive heat can cause the penetrating oil to ignite resulting in flames or fire. Inadequate safety precautions can result in death or serious injury.

4. Obtain the SPROCKET SHAFT TIMKEN BEARING CONE INSTALLER (HD-97225-55B). See Figure 3-131. Assemble tool as described below.
 - a. Thread pilot onto sprocket shaft until contact is made with shoulder.
 - b. Sparingly apply graphite lubricant to threads of pilot shaft to prolong service life and ensure smooth operation.
 - c. Slide sleeve over pilot until it contacts bearing inner race.
 - d. Slide Nice bearing and large flat washer over pilot until contact is made with sleeve.
 - e. Thread handle onto pilot shaft. See upper frame of Figure 3-132.

Harley Davidson Flhrs Service Manual

Penton Staff



Harley Davidson Flhrs Service Manual:

Donny's Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2012-08 Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and street wise tips in the fifth volume of his unauthorized guide on the best motorcycle maker in the world Written in straightforward language this guide can help even a motorcycle novice to become an expert mechanic by following Donny's step by step instructions Whether you're looking for detailed service procedures such as fitting engine bearings or simple tips on maintenance Donny is eager to share the expertise he's stockpiled on the Shovelhead over the last forty years Donny shares real stories so you can find solutions to whatever is ailing your Shovelhead Resolve teething problems troubleshoot problematic aspects of the engine and fix whatever comes up with various models Gear ratios torque multiplication and H D and aftermarket tools of the day are prominent in the guide which even includes information on tools Donny invented himself to make your life easier Get the specifications for tightening all the Shovelhead fasteners and adjustments to mechanisms on various bikes In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the hard core lifestyle that comes with being a Harley rider *Harley-Davidson Big Twins Owners Workshop Manual* Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970-99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill **WALNECK'S CLASSIC CYCLE TRADER, AUGUST 2004** Causey Enterprises, LLC,

Harley-Davidson FLH/FLT Touring Series 2006-2009 Clymer Publications, 2000-05-24 Complete coverage for your Harley Davidson Shovelhead and Evolution Big Twins for 1970 thru 1999 covering FL FX FLT FLH FXR Dyna and Softail with 1200 and 1340cc engines Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you're a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color Models covered include FLHT Electra Glide Standard 2006 2009 FLHTI Electra Glide Standard 2006 FLHTC Electra Glide Classic 2007 2009 FLHTCI Electra Glide Standard 2006 FLHTCU Ultra Classic Electra Glide 2007 2009 FLHTCUI Ultra Classic Electra Glide 2006 FLHTCU **WALNECK'S CLASSIC CYCLE TRADER, APRIL 1999** Causey Enterprises, LLC, *Harley-Davidson Glides Owners Workshop Manual* Curt Choate, Tom Schauwecker, John Harold Haynes, 1991 *Clymer Harley-Davidson H-D Panheads 1948-1965* Penton Staff, 1992-06-01 Harley Davidson Panheads are very popular machines built with precision engineering to ensure a long life

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