gasoline lines (1, 2 and 2A) and remove bolts securing gasoline tank. Tank can then be removed from motorcycle.

Remove the following parts from right side of motorcycle.

2. Remove air cleaner assembly (3) including back plate.

Disconnect throttle and choke control at carburetor (4 and 22).

4. Remove top engine support bolt located at point (5). Be sure to note the number of shim washers

between cylinder head bracket and frame lug; these will have to be reflitted when installing the engine.

Loosen exhaust pipe port clamps (6). Remove two muffler clamps and free exhaust system from motorcycle.

Disconnect spark control wire from circuit breaker or magneto (1964 and earlier XLR and 1965 XLCH).

Remove generator and horn mounting screw (1964 and earlier XLH).

8. Remove starter crank clamp bolt (9) and with a screwdriver pry crank from shaft. Press down on

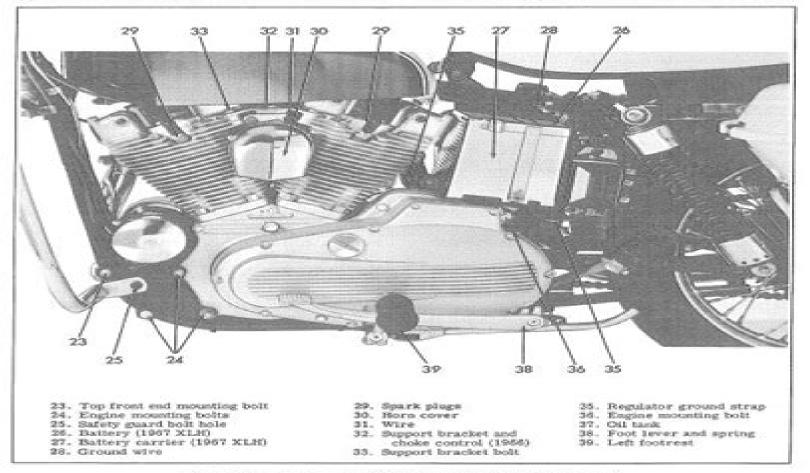


Figure 3A-8. Engine - Left Side View (1967 Model XLH Shows)

# **Harley Davidson Manual**

**Bill Rook** 



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