

Low Voltage Transformer Installation, Operation and Maintenance Manual

Safety Notice

Retain these instructions for future reference. Failure to follow these instructions could result in serious injury or death. Powersmiths International accepts no liability from damages arising from handling, miss-installation or miss-application of this product.

DANGER



HAZARD OF ELECTRIC SHOCK OR ARC FLASH

This equipment to be installed and maintained only by qualified personnel
Use appropriate personal protective equipment (PPE) and follow safe electrical work practices (see NFPA 70E)
Before working on this equipment ensure that all power is off and locked out
Ensure all covers and doors are in a closed condition prior to applying power

NOTICE: FOR YOUR SAFETY: IT IS IMPERATIVE THAT POWER BE PROVEN DISCONNECTED BEFORE ANY WORK ON OR PHYSICAL CONTACT TO ELECTRICAL CIRCUITS IS ATTEMPTED. DO NOT ASSUME BUT CHECK ACROSS THE LINES AND TO GROUND WITH A SUITABLE METER AND ENSURE THAT THE SOURCE DISCONNECTION DEVICES ARE SECURELY LOCKED OUT.
For your additional protection ground all transformer terminals using heavy clip jumpers

Receiving and Handling

Inspection

Upon receipt of the equipment, immediately inspect for damage that may have occurred during transit. Any damage claims are to be filed with the carrier and reported to Powersmiths expeditiously with serial number information and carrier details.

Storage

Store Transformers in a dry and clean location protected from the elements and also ensure that the ventilation openings remain covered to prevent the entry of moisture or dust. No special precautions are required for temperature extremes in the range of -40°C to $+70^{\circ}\text{C}$ but it should be protected from rapid temperature changes to avoid moisture condensation.

Handling

CAUTION



Transformers can be very heavy with a relatively high center of gravity, handle with care and move slowly to avoid tipping

Lift only by a forklift or pallet truck on the bottom of the transformer case (see moving & handling) or by overhead crane using the internal lifting eyes attached on the top frame of the core & coil assembly while ensuring even distribution of the load

Do not allow the transformer to tip on its side which may permanently damage it beyond repair

Powersmiths Transformers are normally shipped using Powersmiths "Easy Skid" which is designed to minimize the use of shipping materials, maximize shipping efficiency and facilitate easy moving and safer installation. The transformers are also equipped with internal lifting eyes to facilitate overhead crane lifting; to access remove case covers and top.



Low Voltage Transformer Manual

Xiaolong Qi



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