

Fig. 87—Cross-section of Massey turbocharger showing location of parts.

1. Washer
2. Lock washer
3. Special screw
4. O-ring
5. Thrust plate
6. "O" clamp
7. Turbine housing
8. Sealing ring
9. Turbine wheel and shaft
10. Bearing
11. Thrust ring
12. Oil deflector
13. Bearing (located) housing
14. Sealing ring
15. Spacer sleeve
16. Nut
17. Compressor wheel
18. Compressor insert
19. Snap ring
20. Compressor cover

pliers to remove large retaining ring (19), then pry insert (18) from housing bore using two screwdrivers as shown in Fig. 89. Remainder of parts can be lifted out. Oil deflector (12), and thrust plate (5) are located by two groove pins which should not be removed.

Use only commercially approved solvents for cleaning and soak parts long enough to loosen deposits. Use plastic scraper or bristle type brush on aluminum parts. Glass bead dry blast may be used if pressure does not exceed 40 psi. Be sure to clean all parts with clean dry air blast before assembly.

Inspect all parts for scratches, wear,

cracks, bends or any other obvious damage. NEVER attempt to straighten any bent part. Very minor scratches can be tolerated, but install new parts if old part is in any way questionable. The small feed grooves in thrust plate (5—Fig. 87) must be clean and free from obstruction. Always renew "O" ring (4) when assembling.

Use care to not over-expand ring (8) when installing in groove. Lubricate turbine shaft (9) and ring (8), then assemble in bore of housing (13). Lubricate bearing (10) and install over turbine shaft and into housing bore. Lubricate thrust plate (5), then install in housing with bronze side up and holes engaging groove pins. Install thrust ring (11) over shaft and onto thrust plate, then position oil deflector over shaft and groove pins. Install ring (14) in groove of spacer sleeve (15), lubricate parts and slide spacer sleeve into bore of insert (18). Install "O" ring (4) in groove, lubricate outside dia-

meter, then slide insert (18) with spacer sleeve (15) and "O" ring installed into bore of housing.

NOTE: Use care to prevent spacer sleeve from falling out of insert when installing. Install snap ring (19) with BEVELED SIDE OUT. Slide compressor wheel (17) over shaft, coat threads with graphite grease and install nut (16). Use a wrench in vice as shown in Fig. 88 to hold turbine shaft. Tighten nut to 13 ft.-lbs. torque, then spin rotor wheels. The turbine and compressor wheels should spin freely with no rubbing or binding. Disassemble and recheck unit if any binding or rubbing is noted. Reassemble turbine housing (7), clamp (6) and compressor cover (20) making certain that the previously affixed alignment marks (Fig. 81) are in register. Coat threads and back face of screw and nut on clamp (6—Fig. 87) with graphite grease, then torque nut to 10 ft.-lbs. Coat machined flange of compressor cover (20) with graphite grease, and install using the eight special screws (3), lock washers (2) and flat washers (1). Tighten screws (3) evenly to 5 ft.-lbs. torque. Screws attaching oil



Fig. 90—View showing left side of installed turbocharger.

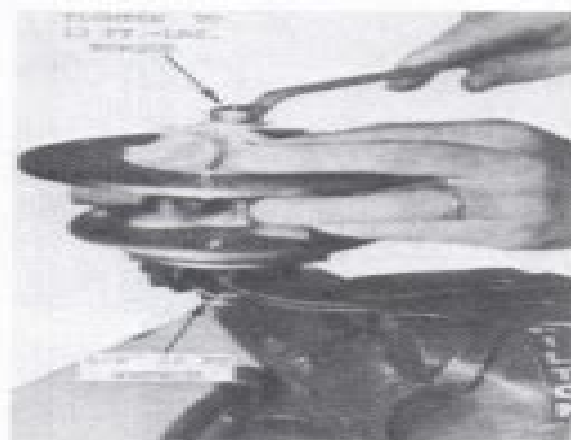
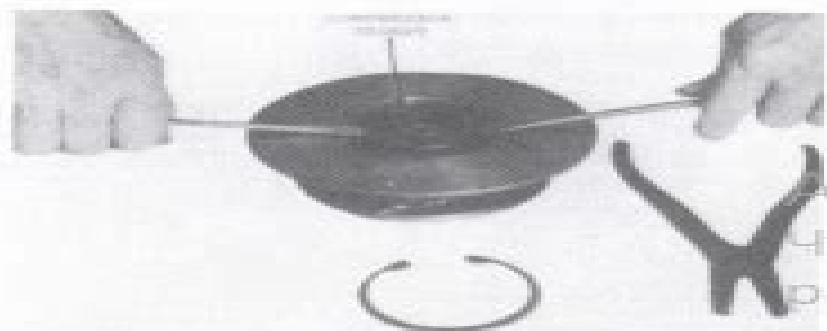


Fig. 88—A 5/8-inch 12 point wrench can be clamped in a vice to help remove and install nut as shown.

Fig. 89—The compressor insert can be carefully withdrawn using two screwdrivers as shown after snap ring is removed.



# Massey Ferguson Mf 1105 Service Manual

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