



Fig. 5 - Removing Wide Front Axle Assembly

Tie rod ends are not adjustable for wear. Recommended toe-in adjustment is 0-1/4 inch.

End-play adjustment is 0.002-0.008 inch between support housing front face and front pivot bracket rear face.

ASSEMBLING THE AXLE

1. Install: (Refer to Fig. 1).

- a. Bearing, No. 17, to spindle, No. 19.
- b. Spindle bushings, Nos. 14 & 16, and ream to size.
- c. Spindle through axle spindle tube, No. 15.
- d. Dust seal, No. 13.
- e. Woodruff key, No. 18, to spindle.
- f. Spindle steering arm, No. 10, to spindle.
- g. Tighten spindle, bolt arm clamp.
- h. Repeat procedure for spindle assembly on other side.

INSTALLING THE AXLE

1. Install: (Refer to Fig. 1).

- a. Rear pivot bushing, making certain grease holes are in alignment.
- b. Axle main center-member, No. 24, by carefully inserting the rear pivot pin of center-member into support casting pivot pin bore.

c. Steering arm, No. 3, onto pedestal shaft and tighten clamp.

d. Front pivot bushing, No. 22, in front pivot bracket, No. 23.

e. Front pivot bracket to front pivot pin and attach to support casting.

f. Tie rods, No. 6, to main steering arm, No. 3.

g. Axle extensions, Nos. 15 and 25, to main center-member.

h. Tie rods Nos. 1 and 9, to spindle steering arms Nos. 10 and 27.

i. Shims, No. 21, (which are available in 0.002, 0.005 and 0.010 inch thickness) to the end of front pivot pin and secure with thrust plate, No. 20.

NOTE: End-play should be 0.002-0.008 inch between pivot bracket and center-member.

j. Wheels.

k. Lower grill panel.

l. Grease fittings.

2. Lubricate all grease fittings.

3. Adjust toe-in 0-1/4 inch.



Fig. 6 - Adjusting Toe-In

ADJUSTING THE TOE-IN

To adjust the toe-in of all wide front axle models, loosen the right tie rod set screw at the outer end and the clamp bolt at the inner end. Turn the tube assembly, No. 2, Fig. 1, in (or out) to obtain the desired toe-in. See Fig. 6.

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Table of Contents Massey Ferguson Mf 50 Service Manual

1. Understanding the eBook Massey Ferguson Mf 50 Service Manual
 - The Rise of Digital Reading Massey Ferguson Mf 50 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Massey Ferguson Mf 50 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Ferguson Mf 50 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Ferguson Mf 50 Service Manual
 - Personalized Recommendations
 - Massey Ferguson Mf 50 Service Manual User Reviews and Ratings
 - Massey Ferguson Mf 50 Service Manual and Bestseller Lists

5. Accessing Massey Ferguson Mf 50 Service Manual Free and Paid eBooks
 - Massey Ferguson Mf 50 Service Manual Public Domain eBooks
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 - Massey Ferguson Mf 50 Service Manual Budget-Friendly Options
6. Navigating Massey Ferguson Mf 50 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Massey Ferguson Mf 50 Service Manual Compatibility with Devices
 - Massey Ferguson Mf 50 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Massey Ferguson Mf 50 Service Manual
 - Highlighting and Note-Taking Massey Ferguson Mf 50 Service Manual
 - Interactive Elements Massey Ferguson Mf 50 Service Manual
8. Staying Engaged with Massey Ferguson Mf 50 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Massey Ferguson Mf 50 Service Manual
9. Balancing eBooks and Physical Books Massey Ferguson Mf 50 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Massey Ferguson Mf 50 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Massey Ferguson Mf 50 Service Manual
 - Setting Reading Goals Massey Ferguson Mf 50 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Massey Ferguson Mf 50 Service Manual
 - Fact-Checking eBook Content of Massey Ferguson Mf 50 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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