

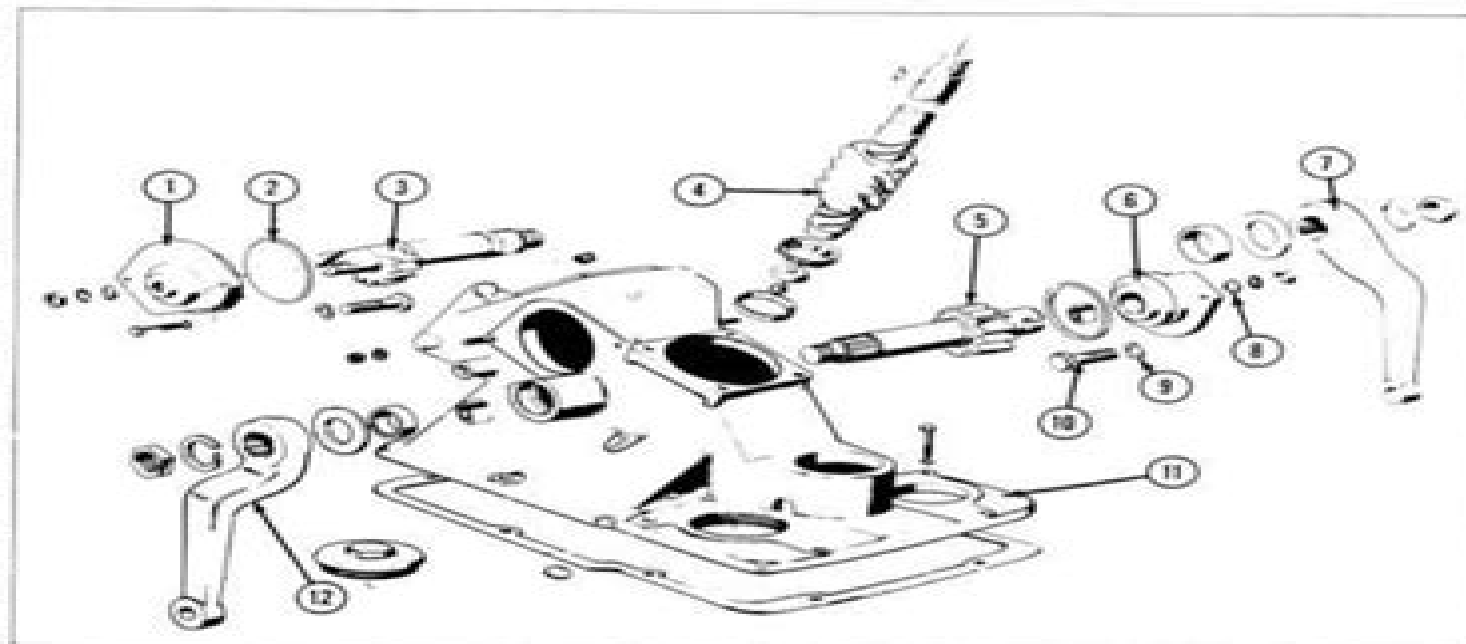


Fig. 2 - Description and Sequence of Parts

1. Left Side Cover
with
NIP-Ring

2. Upper Pinion Shaft

3. Steering Shaft Assembly
4. Lower Pinion Shaft

5. Right Side Cover

6. Right Pitman Arm
7. NIP-Ring

8. Shim

9. Adjusting Screw
10. Housing

11. Housing

12. Left Pitman Arm

The steering gear assembly can be disassembled and assembled without removing from the tractor, if desired.

DISASSEMBLE MANUAL STEERING

1. Remove right and left pitman arms and remove nut and capscrew securing side cover, No. 1, Fig. 2, to left side of steering housing.

2. Remove upper pinion shaft, No. 3, Fig. 2, by tapping lightly on threaded end with a plastic hammer.

3. Remove nut and capscrew securing side cover, No. 6, Fig. 2, to right side of housing.

4. Remove lower pinion shaft, No. 5, from housing.

5. Remove steering wheel and steering shaft housing.

6. Remove steering shaft with recirculating ball-nut and bearings as an assembly.

NOTE: Do not disassemble the ball nut and shaft assembly, No. 2, Fig. 3, as component replacement parts are not available. If any of these parts are damaged, replace the complete shaft assembly.

REASSEMBLE MANUAL STEERING

Clean and inspect all parts and reassemble, as follows. Shims, No. 9, Fig. 2, are available in thicknesses of .063, .065, .067 and .069 inches. When assembled, use the proper amount of shims to maintain a snug fit of adjusting screw, No. 10, Fig. 2, to pinion shafts, Nos. 3 and 5.

1. Install steering shaft and housing with shims, No. 3, Fig. 3. Adjust pre-load on the

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