

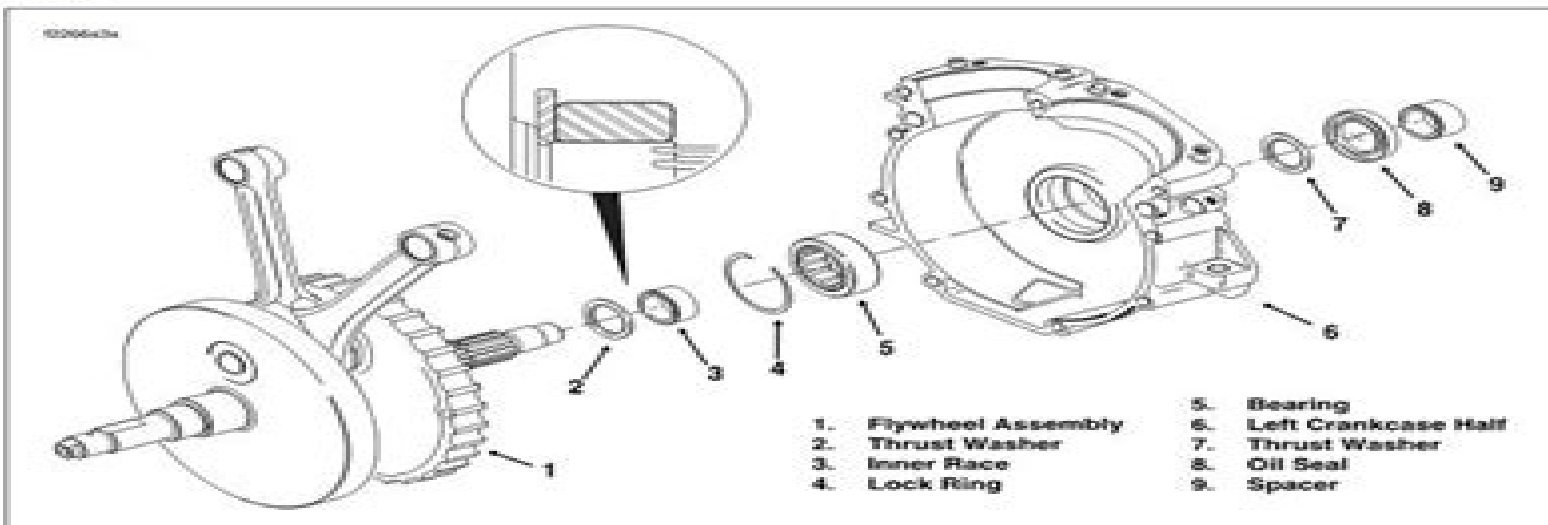


Figure 3-133. Sprocket Shaft Bearing Assembly

- m. Verify that the tool assembly is square, so that the bearing inner race is not cocked during removal. See Figure 3-130.
- n. Using the Robinair Heat Gun (HD-25070), uniformly heat the bearing inner race for about 30 seconds using a circular motion.

NOTE

To facilitate removal without heat, apply a light penetrating oil to shaft and leading edge of bearing inner race.

- o. Turn forcing screw until bearing inner race is pulled free of sprocket shaft.
 - p. Remove thrust washer from sprocket shaft.
2. Discard thrust washer and bearing inner race.

Installation

1. Place **new** thrust washer over sprocket shaft with the ink stamp facing outside (and the chamfer on the ID inboard).
2. Place **new** bearing inner race on bench top. Using the Robinair Heat Gun (HD-25070), uniformly heat bearing inner race for about 60 seconds using a circular motion.
3. Wearing suitable gloves to protect hands from burns, place heated bearing inner race over sprocket shaft.

NOTE

To facilitate installation without heat, apply a light penetrating oil to shaft and leading edge of bearing inner race.

WARNING

Never use both heat and penetrating oil. Use only one or the other. Excessive heat can cause the penetrating oil to ignite resulting in flames or fire. Inadequate safety precautions can result in death or serious injury.

4. Obtain the SPROCKET SHAFT TIMKEN BEARING CONE INSTALLER (HD-97225-55B). See Figure 3-131. Assemble tool as described below.
 - a. Thread pilot onto sprocket shaft until contact is made with shoulder.
 - b. Sparingly apply graphite lubricant to threads of pilot shaft to prolong service life and ensure smooth operation.
 - c. Slide sleeve over pilot until it contacts bearing inner race.
 - d. Slide Nice bearing and large flat washer over pilot until contact is made with sleeve.
 - e. Thread handle onto pilot shaft. See upper frame of Figure 3-132.

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

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web eating contaminated produce can lead to foodborne illness often called food poisoning so as you enjoy fresh produce
follow these safe handling tips to help protect yourself

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web aug 15 2022 redistribution of surplus food is one of the ways to prevent potential food waste in supermarkets this
research handling fresh fruit and vegetables surplus

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web connection with handling of fresh produce foodborne disease diseases usually either infectious or toxic in nature caused
by agents that enter the body through the ingestion

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web safe handling practices for fresh produce in foodservice operations julie a albrecht extension food specialist this nebguide discusses safe handling of fresh produce

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web handling and storage of fresh fruits and vegetables produce is alive and breathing at the time produce is harvested the life of the product starts to decline in a perfect

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you can help keep produce safe by making wise buying decisions 1 choose produce that is not bruised or damaged 2 when buying pre cut bagged or packaged produce such as half of a watermelon or bagged salad greens choose only those items that are refrigerated or surrounded by see more

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web activity 1 importance of appropriate logistics and post harvest handling for fresh fruits and vegetables the trainer shows the importance of adequate post harvest handling of

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web aug 1 2002 almost half of the respondents indicated not always washing their hands before handling fresh produce ninety seven percent of respondents reported that they

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when preparing any fresh produce begin with clean hands wash your hands for at least 20 seconds with soap and warm water before and after preparation 1 cut see more

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web best practices for handling fruits and vegetables following are guidelines and tips for purchasing storing and preparing fresh produce safely purchasing produce from a

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web do not store fresh fruits and vegetables below raw meats poultry and seafood that might drip on the fresh produce the drip can contain harmful bacteria that can cause food

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web types of fresh produce vary widely from root vegetables to delicate berries and recommended methods of cleaning depend on the type and characteristics of the

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proper storage of fresh produce can affect both quality and safety 1 store perishable fresh fruits and vegetables like

strawberries lettuce herbs and see more

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web prepared fresh produce freshly prepared juice on site requires a haccp plan service on self serve and salad bars use small batches of fresh produce and monitor self

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web types of fresh produce vary widely from root vegetables to delicate berries and recommended methods of cleaning depend on the type and characteristics of the

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web jan 1 2022 management programs must include an understanding of product flow from farm to home as well as money flow back through the chain simulation models games

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web wash hands with hot soapy water for at least 20 seconds before and after handling fresh produce or raw meat poultry or seafood as well as after using the bathroom changing

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web oct 31 2019 best practices for fresh produce food safety articles best practices for fresh produce food safety the purpose of this training booklet is to help food safety

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web handling system of the distribution chain of perishables from harvesting through handling packing storage and transportation to final delivery of the fresh produce to the

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web handling fresh produce safely shv4 handling fresh produce safely this vegpro training course has been designed to ensure that fresh pickers and those that handle