

LUBRICATION

Both compressor lubrication and cooling are accomplished by the compressor lubricating oil. The oil is forced from the oil storage reservoir, under system pressure, through an oil cooler and an oil filter directly to the compressor. When the compressor is operating at the capacity, some of the oil may bypass the cooler through a thermally-controlled bypass valve. This valve bypasses varying amounts of oil, depending upon the temperature, until the oil being circulated reaches a temperature of 185°F (85°C) thus maintaining a higher average oil temperature thereby reducing the possibility of water vapor condensation in the oil.

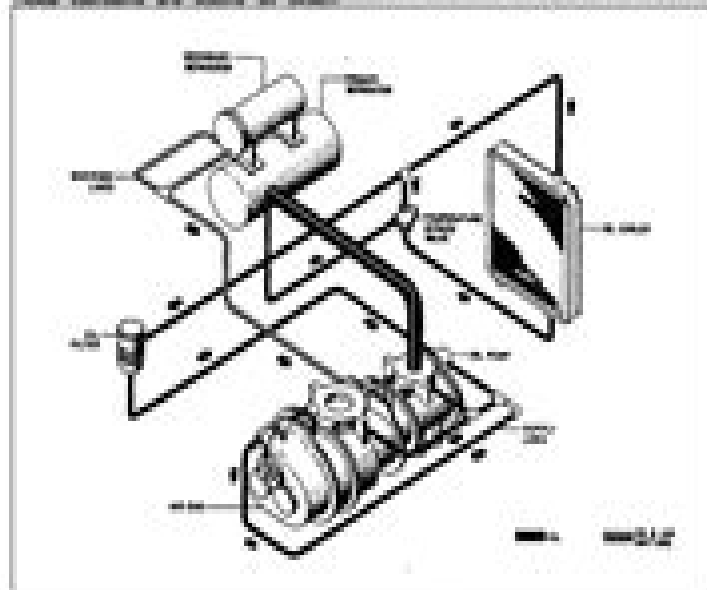
Relatively cool lubricating oil is admitted under pressure to the compressor bearings and is also injected in measured amounts, directly to the rotor chamber. All of the oil thus introduced mixes with, and passes on with the air being compressed, thus removing the heat of compression to a large degree. On its way to the final discharge connection, the air passes through a receiverseparator. A scavenger line returns any remaining separated oil back to the inlet of the compressor.

Fill the oil storage reservoir in the receiverseparator with new oil before operating the unit. Recharge the compressor by first removing the air filter and pouring about two gallons (7.57 liters) of oil into the compressor inlet.

NOTE

Recharging of the compressor with oil is absolutely necessary on units that have been placed in extended storage (6 months or more).

Typical Lubrication and Cooling Oil System



FLUIDS AND LUBRICANTS TABLE

DESIGN OPERATING PRESSURE	AMBIENT TEMPERATURE	SPECIFICATION
100 psia to 500 psia	-10°F to 120°F (-23°C to 50°C)	SAE 150 • 75wt SAE 150 • 75wt
100 psia to 500 psia	40°F to 120°F (4°C to 50°C)	SAE Performance 500 SAE 150 • 75wt
300 psia	50°F to 120°F (10°C to 50°C) 10°F to 120°F (-13°C to 50°C) 40°F to 60°F (4°C to 15°C)	SAE 150 • 100T SAE 150 • 100 SAE Performance 500 SAE 150 • 75wt
500 psia	50°F to 120°F (10°C to 50°C) 10°F to 120°F (-13°C to 50°C) 20°F to 90°F (-7°C to 32°C) 30°F to 120°F (-1°C to 50°C)	SAE 150 • 100T SAE 150 • 100 Consult Factory

If the unit has been operated for 1,000 hours, it should be completely drained of oil. If the unit has been operated under adverse conditions or under long shutdown periods, an earlier change may be necessary as oil deteriorates with time as well as by operating conditions. Complete replacement of the oil at intervals of every 500 to 1,000 hours, depending upon operating conditions, not only is desirable, but is good insurance against the accumulation of dirt, sludge or oxidized oil products.

Completely drain the receiverseparator and the piping. If the oil is drained immediately after the unit has been run for some time, most of the sediment will be in suspension and will drain more readily.

CAUTION

Shorter oil change intervals may be necessary if unit is operated under adverse conditions.

WARNING

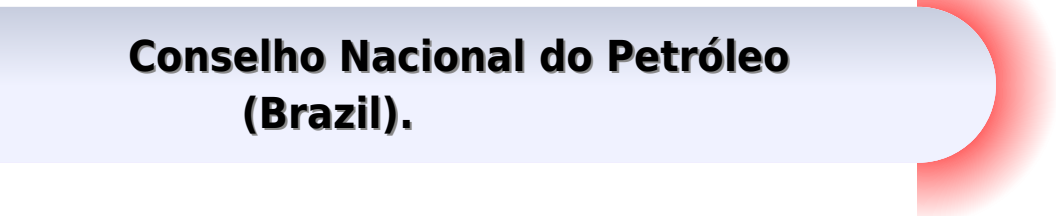
On no, under any circumstances, open any drain cocks, remove any plugs or the oil filler plug from the compressor lubricating and cooling oil system without making sure the air receiver system has been completely relieved of all air pressure.

CAUTION

Some oil mixtures are incompatible with each other and result in the formation of varnishes, sludges or deposits, which may be insoluble. Such deposits can cause serious trouble including clogging of the filter. Where possible, try to avoid mixing oils of the same type but different brands. A brand change is best made at the time of a complete oil change. Refer to the Fluids & Lubrication Table for oil recommendations.

Ingersoll Rand Vhp Manual

**Conselho Nacional do Petróleo
(Brazil).**



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Diesel Progress North American ,1982 **Power** ,1970 **ADVANCED TECHNOLOGY BITS PERFORMANCE SPEAKS FOR ITSELF** , **The RAND/UCLA Appropriateness Method User's Manual** ,2001 The concepts of appropriate and necessary care are fundamental to the creation of an efficient and equitable health care delivery system Evidence of inappropriate overuse and underuse of procedures has been documented even in health systems characterised by the absence of global budgets capitation utilisation review or the pressure of requiring a second opinion Health systems should function in such a way that inappropriate care is progressively reduced while appropriate and especially necessary care are maintained or increased The ability to determine and identify which care is overused and which is underused is essential to this functioning To this end the RAND UCLA Appropriateness Method here given the acronym RAM was developed by RAND and UCLA in the 1980s It has been further developed and refined in North America and increasingly in Europe *The Rand/UCLA Appropriateness Method User's Manual* Kathryn Fitch,Steven J. Bernstein,Maria Delores Aguilar,Mary S. Aguilar,Bernard Burnand,Pablo Lazaro,Juan Ramon LaCalle,2001 Health systems should function in such a way that the amount of inappropriate care is minimized while at the same time stinting as little as possible on appropriate and necessary care The ability to determine and identify which care is overused and which is underused is essential to this functioning To this end the RAND UCLA Appropriateness Method was developed in the 1980s It has been further developed and refined in North America and increasingly in Europe The rationale behind the method is that randomized clinical trials the gold standard for evidence based medicine are generally either not available or cannot provide evidence at a level of detail sufficient to apply to the wide range of patients seen in everyday clinical practice Although robust scientific evidence about the benefits of many procedures is lacking physicians must nonetheless make decisions every day about when to use them Consequently a method was developed that combined the best available scientific evidence with the collective judgment of experts to yield a statement regarding the appropriateness of performing a procedure at the level of patient specific symptoms medical history and test results This manual presents step by step guidelines for conceptualising designing and carrying out a study of the appropriateness of medical or surgical procedures for either diagnosis or treatment using the RAND UCLA Appropriateness Method The manual distills the experience of many researchers in North America and Europe and presents current as of the year 2000 thinking on the subject Although the manual is self contained and complete the authors do not recommend that those unfamiliar with the RAND UCLA Appropriateness Method independently conduct an appropriateness study instead they suggest seeing one before doing one To this end contact information is provided to assist

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