

TURBOCHARGER (SCHWITZER)

Section 2
Page 4

MODELS 4U AND 4W

2. DISASSEMBLY - Continued (Ref. Nos. Refer to Illust. 4)

REMOVING COMPRESSOR COVER - Continued

8. Remove the "O" ring (2) from the compressor extension (3).

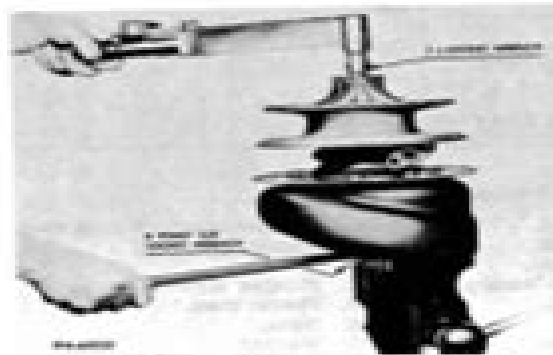
9. Remove the extension (3) by lifting it uniformly out of dowel holes. If tight on dowels use two screwdrivers between extension and housing (5), one at each dowel pin location.

Very gently pry extension off using equal pressure on both screwdrivers. Remove gasket (4) from the compressor housing.

LOOSENING LOCKNUT (REFER TO ILLUSTR. 5)

10. Use an eight point 3/8-inch socket wrench on square extension of turbine wheel. Use 3/4-inch socket wrench on compressor wheel locknut.

11. Hold wrench firmly against nut to prevent slipping off and damaging wheel blades. Loosen and remove nut.

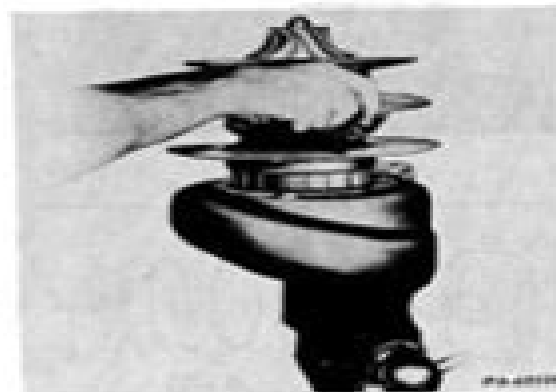


Illust. 5
Loosening Locknut.

REMOVING CORE ASSEMBLY (REFER TO ILLUSTR. 6)

12. Unlock tabs and remove eight cap screws and four dowel lock plates (20) from turbine side.

13. Remove core assembly (Illust. 6). If tight, insert two screwdrivers on opposite sides between the bearing housing and turbine housing and pry upwards uniformly. (Tilting the core may damage the turbine wheel.)



Illust. 6
Removing Core Assembly.

NOTE: Where it is not desired to completely disassemble a turbocharger, a replaceable core assembly has been made available. This unit contains both wheels, bearings, thrust washers, seals, bearing housing and compressor housing all pre-assembled. When using this unit it is only necessary to remove the turbine housing, compressor extension and cover from the old unit and install them on the new core assembly.

REMOVING COMPRESSOR WHEEL (REFER TO ILLUSTR. 7)

14. Support the core assembly in arbor press with the turbine side down.

Hough P600 Transmission Torque Converter Workshop Service Manual

**Allis-Chalmers Manufacturing
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