

REMOVAL

1. Remove seat.

WARNING

To prevent accidental vehicle start-up, which could cause death or serious injury, disconnect negative (-) battery cable before proceeding. (00048a)

2. Disconnect battery negative cable.
3. Remove body. See [2.11 BODY](#).
4. Remove both axles. See [5.2 AXLE](#).
5. If reverse motor equipped, remove reverse motor and bracket. See [7.13 REVERSE MOTOR AND BRACKET](#).
6. See [Figure 5-8](#). Mark the adjustment screws (3) on both sides of motorcycle with a paint pen where they exit the front of adapter plates. Optionally make a note of dimension (4).
7. Loosen four pinch block bolts (1) on each side. Loosen jamnut (2) and back off adjustment screws. Push axle housing forward to remove all drive belt tension.

NOTE

See [Figure 5-9](#). Handle bearing caps with care as they are not sold separately. Damage to bearing caps or differential housing requires replacement of the axle/differential housing assembly.

8. Remove two screws (3) to release each bearing cap (2).

NOTE

Place masking tape at rear of rear fork to protect painted surfaces.

9. Move differential/sprocket assembly forward and remove drive belt from sprocket.
10. Move axle housing rearward as far as it will move and remove differential/sprocket assembly from the front. For best results, pull differential forward until it almost contacts rear fork, and then rotate sideways to remove.

NOTE

If servicing differential, proceed to [5.3 AXLE HOUSING/DIFFERENTIAL Disassembly](#). If replacing drive belt or axle housing, proceed with the following steps.

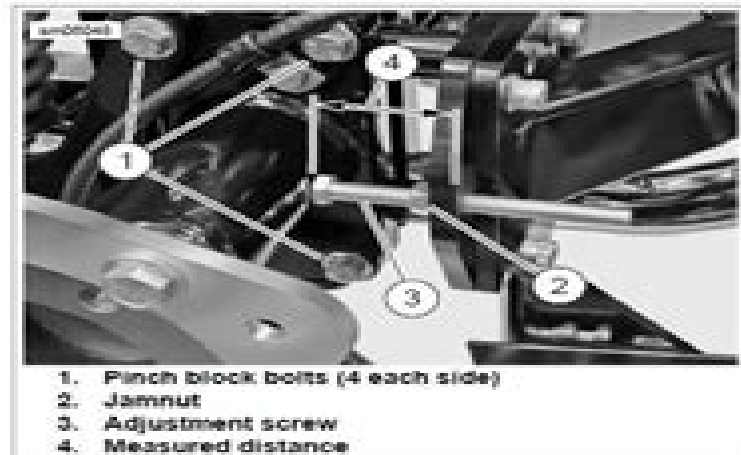


Figure 5-8. Adjust Axle

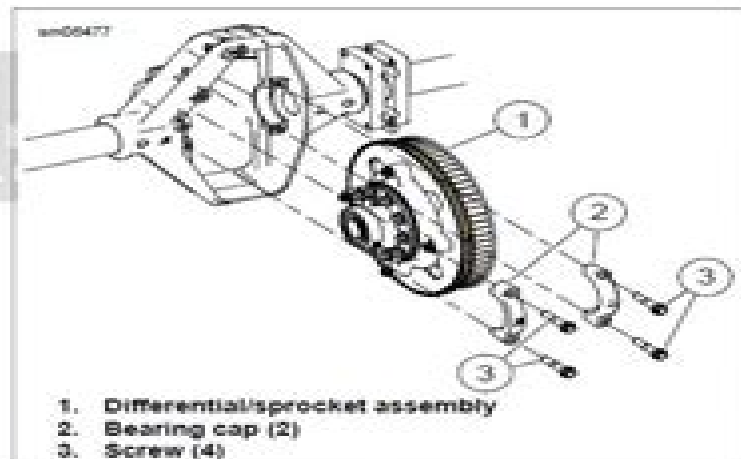


Figure 5-9. Differential and Sprocket Assembly

NOTE

If removing axle housing for belt replacement, do not detach shock absorbers. Remove upper shock bolts only.

11. Remove both rear shock absorbers. See [2.18 SHOCK ABSORBERS](#).

NOTE

Always keep shock absorbers in an upright position with the air line connector at the top to prevent the loss of oil. Any loss of oil requires replacement of the shock absorber.

12. Remove rear frame. See [2.13 REAR FRAME](#).

Harley Davidson Flhtcutg Service Manual

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