

KITCHENAID

Stand Mixer Service Manual LIT4177310-C

2005 KitchenAid

I. Start a new pinion gear and shaft from the bottom of the bracket. Before the shaft emerges from the lower bearing, place a washer on the bearing and start the shaft into the washer.

Place a new worm gear next and push the shaft up into it. Place the second washer on top of the worm gear and push the pinion shaft up into the upper bearing.

Line up the drive pin holes in the shaft and worm gear and drive in the groove pin.

J. Place the worm gear assembly and bearing bracket on the bottom cover so that the two dowels will fit into the base of the bearing bracket (Fig. 58).



Fig. 58 The two dowels must fit into the base of the worm gear bracket.

Place the three lock washer screw assemblies in the holes and screw them into the bottom cover (Fig. 59). Be sure screws are tight. (18 - 23 in/lbs.)



Fig. 59 Secure the three lock washer screw assemblies into the bottom cover.

K. Check the latch, link and lever assembly. There should be no wear or trouble with this assembly (Fig. 58).

L. Use 6 oz. of Benalene 930-2 lubricant and lubricate around the gears when filling the gear case.

This product is available through your nearest authorized distributor.

Try to keep the bearing in the top of the gear case open. It will help when assembling the bottom cover and gearcase motor housing together.

M. Clean the gasket surface of the gear case.

Place a new gasket on the gearcase, over the dowel pin, and press it down so it will stay in position.

N. Check the cord and plug.

If it is drying and cracking - Replace it.

O. Lock the latch lever and hold the bottom cover in position over the gearcase-motor housing and start joining them together (Fig. 60).



Fig. 60 Initial mating of bottom cover to gearcase - motor housing.

Start the shaft into the upper bearing and slowly push the parts together. Insert a punch into the center shaft, turning back and forth, while pressing down on the bottom cover, to align the gears.

CAUTION: Under no circumstances should you force the gearcase and bottom cover together.

If the gears are properly aligned, these two parts will assemble with little or no force required.

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Patrick Vollmar



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