

A PICTORIAL GUIDE TO FACTORY DESIGN OF THE FUTURE

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Jit Factory Revolution A Pictorial Guide To Factory Design Of The Future

Hiroyuki Hirano

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JIT Factory Revolution Hiroyuki Hirano, 1989-07-01 Here at last is the first ever encyclopedic picture book of JIT With 218 pages of photos drawings and diagrams this unprecedented behind the scenes look at actual production and assembly plants illustrates exactly how JIT looks and functions It shows the way each area of a JIT plant is set up and provides hundreds of useful ideas you can implement including Multiprocess handling Cell technology manufacturing One piece flow Quick changeovers Visual control systems Kanban and and on If you ve made the crucial decision to run production using JIT and want to show your employees what it s is all about this book is a must The photographs from various Japanese production and assembly plants provide vivid depictions of what work is like in a JIT environment And the text simple and easy to read makes all the essentials crystal clear Truly a picture is worth a thousand words You won t find a more accessible or enjoyable introduction to JIT anywhere It's obvious why this is already one of our most popular books **JIT Factory Revolution** Hiroyuki Hirano, 1989-07-01 Here at last is the first ever encyclopedic picture book of JIT With 218 pages of photos drawings and diagrams this unprecedented behind the scenes look at actual production and assembly plants illustrates exactly how JIT looks and functions It shows the way each area of a JIT plant is set up and provides hundreds of useful ideas you can implement including Multiprocess handling Cell technology manufacturing One piece flow Quick changeovers Visual control systems Kanban and and on If you we made the crucial decision to run production using JIT and want to show your employees what it s is all about this book is a must The photographs from various Japanese production and assembly plants provide vivid depictions of what work is like in a JIT environment And the text simple and easy to read makes all the essentials crystal clear Truly a picture is worth a thousand words You won t find a more accessible or enjoyable introduction to JIT anywhere It s obvious why this is already one of our most popular books JIT Factory Revolution ,1988 **IIT Implementation** Manual -- The Complete Guide to Just-In-Time Manufacturing Hiroyuki Hirano, Raif Notarangelo, 2009-04-27 It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success One could even call this book a bible for corporate survival Hiroyuki Hirano Known as the JIT bible in Japan JIT Implementation Manual The Complete Guide t JIT Implementation Manual Hiroyuki Hirano, 2019-02-13 The one manual that every corporate executive should read again and again re released for the first time in an affordable paperback version Known as the JIT bible in Japan this six volume set present the genius of Hiroyuki Hirano who leaves no detail to chance in explaining ho Reorganizing the Factory Nancy Hyer, Urban Wemmerlov, 2001-10-22 Winner of the 2003 Shingo Prize Reorganizing work processes into cells has helped many organizations streamline operations shorten lead times increase quality and lower costs Cellular manufacturing is a powerful concept that is simple to understand however its ultimate success depends on deciding where cells fit into your organization and then applying the know how to design implement and operate them Reorganizing the Factory presents a thoroughly researched and

comprehensive life cycle approach to competing through cellular work organizations. It takes you from the basic cell concept and its benefits through the process of justifying designing implementing operating and improving this new type of work organization in offices and on the factory floor The book discusses many important technical dimensions such as factory analysis cell design planning and control systems and principles for lead time and inventory reduction However unique to the literature it also covers in depth the numerous managerial issues that accompany organizing work into cells In most implementations performance measurement compensation education and training employee involvement and change management are critically important These issues are often overlooked in the planning process yet they can occupy more of the implementation time than do the technical aspects of cells Includes Why do cells improve lead time quality and cost Planning for cell implementation Justifying the move to cells strategically and economically Designing efficient manufacturing and office cells Selecting and training cell employees Compensation system for cell employees Performance and cost measurement Planning and control of materials and capacity Managing the change to cells Problems in designing implementing and operating cells Improving and adapting existing cells Structured frameworks and checklists to help analysis and decision making Numerous examples of cells in various industries 5 Pillars of the Visual Workplace Hiroyuki Hirano, 1995-01-01 Increase Profitability and Decrease Liability with 5S A criticalyet often overlooked area in the visual workplace is the concept of continuous improvement In this important work JIT expert Hiroyuki Hirano introduces his 5S System Sort Set In Order Shine Standardize and Sustain These steps are designed to improve efficiency strengthen maintenance and provide continuous improvement in all facets of a company s operations Addressing the skepticism of executives who deride the 5S System for its simplicity the author revered for his no nonsense approach warns of disastrous consequences for companies that fail to recognize its value if they cannot successfully implement 5S there is little hope of integrating large scale changes such as JIT or re engineering Presented in a thorough detailed style 5 Pillars of the Visual Workplace explains why the 5S s are so important as well as the nuts and bolts of 5S implementation Filled with numerous case studies hundreds of graphic illustrations and training materials including over forty 5S user forms this volume is a must have guide for organizations seeking to thrive To introduce the 5S system and sell its use to executives as well as workers consider purchasing 5S System An Introduction DVD Catalog no PP5934 Adhering to the principle of efficiency that defines this revolutionary and proven system this video succinctly explains what is involved who should participate and what it will take to get started **5S for Operators** Hiroyuki Hirano,1996-03-01 Hiroyuki Hirano s five pillars of the visual workplace sort set in order shine standardize and sustain are the most fundamental and often overlooked aspects in continuous improvement initiatives Together these concepts form the framework of the 5S System a set of principles whose simplicity often betrays its powerful impact on the workplace So much of the 5S System seems like common sense that it is astonishing how often such seemingly simple practices are absent in manufacturing operations This is a hands on book that explains the

principles rationale and implementation details of the 5S System Easy to read and apply each section of the text is loaded with questions outlines summaries diagrams and illustrations Most importantly 5S for Operators provides the foundational knowledge that is essential for implementing not just the 5S System but overall manufacturing improvements like shorter equipment changeovers just in time inventory total quality management and total productive maintenance Since its publication in 1996 5S for Operators has been and continues to be hugely popular and its popularity is not hard to understand 5S has proven its worth in one company after another consistently reducing waste guaranteeing product quality ensuring safety and increasing the bottom line With 5S for Operators the 5S System can have the same profound effect on A Study of the Toyota Production System Andrew P. Dillon, 2019-05-20 This is the green book that started your operations it all the first book in English on IIT written from the engineer's viewpoint When Omark Industries bought 500 copies and studied it companywide Omark became the American pioneer in JIT Here is Dr Shingo's classic industrial engineering rationale for the priority of process based over operational improvements in manufacturing He explains the basic mechanisms of the Toyota production system examines production as a functional network of processes and operations and then discusses the mechanism necessary to make JIT possible in any manufacturing plant Provides original source material on Just In Time Demonstrates new ways to think about profit inventory waste and productivity Explains the principles of leveling standard work procedures multi machine handling supplier relations and much more If you are a serious student of manufacturing you will benefit greatly from reading this primary resource on the powerful fundamentals of JIT Lean in Health and Social Care Services Cameron Stark, Gavin Hookway, 2019-01-16 Organizations around the world are using Lean to redesign care and improve processes in a way that achieves and sustains meaningful results for patients staff physicians and health systems This book systematically describes how NHS Highland uses Lean principles and mindsets to improve safety quality access and morale while reducing costs and increasing capacity Existing books often describe the gains obtained by using Lean methods but often do not describe the underlying concepts and methods in details Other books describe continuous improvement work or specific techniques such as daily management in detail This book seeks to occupy a middle space by providing an overview of the range of Lean ideas applicable to healthcare with sufficient examples and cases studies from NHS Highland and partner organizations so readers can see them in use and practice Kanban for the Shopfloor Productivity Press Development Team, 2020-06-29 Kanban is the name given to the inventory control card used in a pull system The primary benefit of kanban is to reduce overproduction the worst of the seven deadly wastes A true kanban system produces exactly what is ordered when it is ordered and in the quantities ordered It is essentially a dynamic work order that moves with the material Each kanban identifies the part or subassembly unit and indicates where each one came from and where each is going Used this way kanban acts as a system of information that integrates your plant connects all processes one to another and connects the entire value stream to customer demand Kanban for the Shopfloor provides a

working manual for those seeking to implement this method of production control in any operation It defines the various terms and methods employed in kanbans and illustrates how when adhered to kanban is an element of continuous improvement that ultimately leads to the ideal of one piece flow In addition to reducing the waste of overproduction kanban will help your company increase flexibility to respond to customer demand coordinate production of small lots and wide product variety and simplify the procurement process About the Shopfloor Series Put proven improvement tools in the hands of your entire workforce Progressive shopfloor improvement techniques are imperative for manufacturers who want to stay competitive and to achieve world class excellence And it s the comprehensive education of all shopfloor workers that ensures full participation and success when implementing new programs The Shopfloor Series books make practical information accessible to everyone by presenting major concepts and tools in simple clear language and at a reading level that has been adjusted for operators by skilled instructional designers One main idea is presented every two to four pages so that the book can be picked up and put down easily Each chapter begins with an overview and ends with a summary section Helpful illustrations are used throughout Other topics in the Shopfloor Series Kanban 5S Quick Changeover Mistake Proofing Just in Time TPM Cellular Manufacturing Kaizen for the Shop Floor Productivity Press Development Team, 2002-02-01 The philosophy of kaizen which simply means continuous improvement needs to adopted by any organization seeking to implement lean improvements that go beyond cost cutting Kaizen events are opportunities to make focused changes in the workplace Kaizen for the Shopfloor takes readers through the critical steps for conducting a very effective kaizen event one that is well planned well implemented and well documented As the newest addition to the Shingo Prize Winning Shopfloor Series Kaizen for the Shopfloor distills the complexities of jump starting lean processes into an easily accessible format for those frontline employees who make lean possible About the Shopfloor Series Put proven improvement tools in the hands of your entire workforce Progressive shopfloor improvement techniques are imperative for manufacturers who want to stay competitive and to achieve world class excellence And it s the comprehensive education of all shopfloor workers that ensures full participation and success when implementing new programs The Shopfloor Series books make practical information accessible to everyone by presenting major concepts and tools in simple clear language and at a reading level that has been adjusted for operators by skilled instructional designers One main idea is presented every two to four pages so that the book can be picked up and put down easily Each chapter begins with an overview and ends with a summary section Helpful illustrations are used throughout Pull Production for the Shopfloor Productivity Press Development Team, 2017-07-27 In a pull production system the final process pulls needed parts from the previous process which pulls from the process before it and so on as determined by customer demand This allows you to operate without preset schedules and avoid unnecessary costs wastes and delays on the manufacturing floor Pull Production for the Shopfloor introduces production teams and managers to basic pull production concepts enabling them to begin understanding planning and implementing this lean tool

Use this book to get everyone on board to reduce work in process inventory lead time and other profit draining expenses This book will enable plant managers to explain and thereby get support the support they need from higher management for their pull implementation efforts In this book you will learn about Key concepts and applications of pull production The five steps to implementing a pull production system Production leveling Line balancing Managing pull production with kanban One piece flow production Linking your suppliers to your pull production system Productivity's Shopfloor Series books offer a simple cost effective approach for building basic knowledge about key manufacturing improvement topics Like all our Shopfloor Series books Pull Production for the Shopfloor includes innovative instructional features that are the signature of the Shopfloor Series The goal to place powerful and proven improvement tools such as pull production techniques in the hands of vour entire workforce Key learning features include Well organized and easy to assimilate learning Chapter overviews and summaries Questions throughout each chapter to help you apply the learning to your own workplace Drawings and illustrations Margin icons that flag definitions main points and other highlights **Standard Work for the Shopfloor** Productivity Press Development Team, 2024-11-01 Standard work is an agreed upon set of work procedures that effectively combines people materials and machines to maintain quality efficiency safety and predictability Work is described precisely in terms of cycle time work in process sequence time layout and the inventory needed to conduct the activity Standard work begins as an improvement baseline and evolves into a reliable method It establishes the best activities and sequence steps to maximize performance and minimize waste In this book you will learn about The characteristics of standards Key benefits and applications of standardization Standard work concepts and calculations Standard work steps and documentation Using standard work manuals charts and worksheets Cell staffing line balancing and full work Productivity's Shopfloor Series books offer a simple cost effective approach for building basic knowledge about key manufacturing improvement topics Like all our Shopfloor Series books Standard Work for the Shopfloor includes innovative instructional features that are the signature of the Shopfloor Series The goal to place powerful and proven improvement tools such as pull production techniques in the hands of your entire workforce Kanban Just-in Time at Toyota Japan Management Association, 2018-02-06 Toyota s world renowned success proves that just in time JIT makes other manufacturing practices obsolete This simple but powerful book is based on the seminars given by Taiichi Ohno and other senior production staff to introduce Toyota s own supplier companies to JIT It teaches the philosophy and implementation of what many call the most efficient production system in the world Provides a clear structure for an introductory JIT training program Explains every aspect of the JIT system including how to set it up and how to refine it once it s in place Shows how to use a simple visual system to control the production process Every day more American companies are learning that JIT works outside Japan Now you can get started with this step by step book which guides you through the implementation process Every engineer manager supervisor and worker should read this book to get the clearest simplest and most complete introduction to JIT available in English Results at American companies

after reading this book Lead time on one product was reduced from 12 weeks to 4 days Setup time on a large blanking press was reduced from eight hours to one minute and four seconds Work in process has been reduced 50 percent plant wide Factory floor space was opened up 30 to 40 percent in every on of their plants

The Cambridge International Handbook of Lean Production Thomas Janoski, Darina Lepadatu, 2021-03-11 This handbook focuses on two sides of the lean production debate that rarely interact On the one hand management and industrial engineering scholars have presented a positive view of lean production as the epitome of efficiency and quality On the other hand sociology industrial relations and labor relations scholars focus on work speedups management by stress trade union positions and self exploitation in lean teams The editors of this volume understand the merits of both views and present them accordingly bridging the gaps among five disciplines and presenting the best of each perspective Chapters by internationally acclaimed authors examine the positive negative and neutral possible effects of lean providing a global view of lean production while adjusting lean to the cultural and political contexts of different nation states As the first multi lens view of lean production from academic and consultant perspectives this volume charts a way forward in the world of work and management in our global economy

Kaikaku Norman Bodek, 2004 Foreword Foreword Ch 1 The journey begins 5 Ch 2 Introducing Dr Shigeo Shingo 15 Ch 3 Taichi Ohno 27 Ch 4 Defining waste 39 Ch 5 Dr Shingo asking five whys at Granville Phillips 45 Ch 6 My first trip to Japan a thriller 49 Ch 7 Discovering Shingo a magic moment 63 Ch 8 The lobster feast and the first changeover by Dr Shingo 71 Ch 9 The study mission process 85 Ch 10 SMED quick changeovers the heart of JIT 93 Ch 11 My mental transformation there are gems scattered all over Japan 103 Ch 12 Developing an understanding of Japan 121 Ch 13 Factory tours a feast for the eyes 127 Ch 14 The Gemba walk 137 Ch 15 5 S 143 Ch 16 Discovering books in Japan 147 Ch 17 Fire the quality manager 155 Ch 18 The best factory in the world 161 Ch 19 Getting to know Dr Shingo 171 Ch 20 The birth of the Kaizen Blitz 177 Ch 21 Finding books and meeting Kazuhiro Uchiyama 187 Ch 22 Shingo to teacher 193 Ch 23 Never take no for an answer 197 Ch 24 Introduction to TPM another billion dollar idea 201 Ch 25 Shigehiro Nakamura 213 Ch 26 Kaoru Ishikawa 227 Ch 27 Iwao Kobayashi 20 keys 231 Ch 28 Union of Japanese scientists and engineers JUSE 235 Ch 29 Dr W Edwards deming 237 Ch 30 The impact of Dr Joseph Juran 251 Ch 31 Life time employment system 253 Ch 32 Quick and easy Kaizen 257 Ch 33 A gallery of great geniuses 277 Ch 34 Professor Louis E Davis and socio technical systems 295 Ch 35 Failure to change is a vice 301 Ch 36 Summary 305 Ch 37 Gary Convis President Toyota TMMK 307 Ch 38 Gary Smuda technicolor corporation 319 Ch 39 Professor Doc Robert Hall 329 Ch 40 Don Dewar President QCI International 341 Ch 41 Richard Schonberger 345 Ch 42 Vision statements 355 Lean terms 361 Kaizen for Quick Changeover Keisuke Arai, Kenichi Sekine, 1992-09-01 Changeovers in 3 minutes or less That is the result of the process described in this book Picking up where Dr Shingo s Single Minute Exchange of Die left off it streamlines the process even further to reduce changeover time and cut staffing requirements in half simultaneously The book describes how to achieve quick changeover in virtually any type of production

environment with A succinct 8 step process for setup improvement 9 basic principles for eliminating changeover waste The book first outlines the tactical principles for improving the three phases of the changeover procedure Next you ll learn how to improve changeover on a processing line All of the ideas presented are based on kaizen improvements that require very little if any expenditure Process razing and the implementation of one piece flow are also examined as means for eliminating wasteful transportation and searching Continuous Improvement Larry Anderson, Dan Fleming, Bruce Hamilton, Pat Wardwell, 2021-11-17 In this third book of the Shingo Model series Continuous Improvement focuses on five of the Shingo Guiding Principles seek perfection embrace scientific thinking focus on process assure quality at the source and improve flow and pull Each chapter in Continuous Improvement is designed to enhance your comprehension of one or more aspects of the Continuous Improvement dimension of the Shingo Model and to increase your understanding of how the dimension interrelates with and complements the other principles in the Shingo Model Ultimately this explanation grounds the technical science of continuous improvement with a powerful social science that focuses on people development It is this combination that creates the opportunity for improvement to be truly continuous Because tacit learning is critical to deepening your continuous improvement knowledge Reader Challenges are included throughout the text to encourage you to apply what you have read within the context of your own organization This hands on practice is necessary to understand the interrelatedness of principles systems and tools that are inherent in the Shingo Model The Shingo Institute recognizes that the transformation from traditional philosophy and practices to organizational excellence does not occur without the courage creativity and persistence of everyone in the organization from executives to managers to team members on the frontline Metric Handbook Pamela Buxton, 2018-02-23 Significantly updated in reference to the latest construction standards and new building types Sustainable design integrated into chapters throughout Over half of the entire book has now been updated since 2015 Over 100 000 copies sold to successive generations of architects and designers This book belongs in every design office The Metric Handbook is the major handbook of planning and design data for architects and architecture students Covering basic design data for all the major building types it is the ideal starting point for any project For each building type the book gives the basic design requirements and all the principal dimensional data and succinct guidance on how to use the information and what regulations the designer needs to be aware of As well as buildings the Metric Handbook deals with broader aspects of design such as materials acoustics and lighting and general design data on human dimensions and space requirements The Metric Handbook is the unique reference for solving everyday planning problems

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