







Propeller Shaft:

- Remove the screw (4) then tap out the spring pin (3).
- Slide the propeller shaft cover 1 (5) to the front and the cover 2.When more.
- Tap out the spring pins (1) and then slide the coupling (2) to the front and coupling (8) to the rear.

(When reassembling)

- Apply greasing to the splines of the propeller shaft (7) and pinion shaft.
- (1) Spring Pin (2) Coupling
- (3) Spring Pin
- 1900 DECEMBER

- (5) Propeller Shaft Cover 1 (6) Propeller Shaft Cover 2
- (7) Propeller Shaft
- INC COMMUNIC

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Separating Clutch Housing Case from Engine

- Check the engine and clutch housing case are securely mounted on the disassembling stands.
- Remove the engine mounting screws, and separate the clutch housing case from the engine.

(When resessentilling)

- · Apply grease to the splines.
- Apply liquid gasket (Three Bond 1206C or equivalent) to joint face of the engine and clutch housing case.

Tighttening tanque	Engine requiring scream to clutch housing	48 to 58 N m 4.9 to 5.7 kg/m 36 to 41 list 5
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