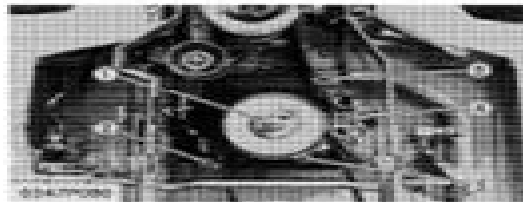




63477002  
 (1) Spring (4) Tension Pulley  
 (2) Speed Change Rod (5) Clutch Rod  
 (3) Tension Spring



63477006  
 Disassembling Speed Variator

### Tension Pulley and Speed Change Rod

1. Remove the tension spring (3).
2. Remove the spring (1).
3. Unscrew the speed change rod mounting nut, and remove the speed change rod (2).
4. Pull out the cotter pin, and remove the clutch rod (5).
5. Remove the external snap ring, and remove the tension pulley (4).

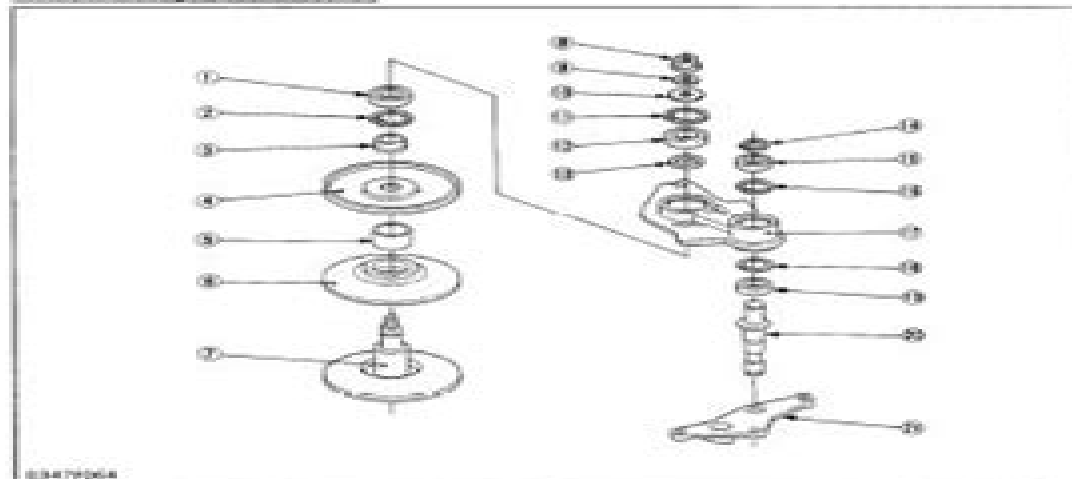
#### (When reassembling)

- Apply grease to the tension pulley.
- After reassembling the speed change rod, be sure to check the maximum speed. (See page 5-55)
- After reassembling the clutch rod, be sure to check the clutch-brake pedal play. (See page 5-67)

### Removing Speed Variator

1. Remove the belt support (5).
2. Remove the belt (2) between the speed variator and transmission.
3. Remove the belt (3) between the speed variator and engine.
4. Unscrew the steering gear support mounting screws, and remove the speed variator (1) with the steering gear support (4).

(1) Speed Variator (4) Steering Gear Support  
 (2) Belt (5) Belt Support  
 (3) Belt



63477004

1. Remove the external snap ring (14), and tap out the speed change arm shaft (20) with the steering gear support (21).
2. Unscrew the shroud shaft mounting nut (8), and remove the shroud (40), mobile shroud (80) and shroud shaft (7).

#### (When reassembling)

- Apply small amount of grease to the mobile shroud bushing.

Tightening torque	Shroud shaft mounting nut	28.5 to 50.2 N·m (3.0 to 5.2 kgf·m) 5.7 to 6.6 N·m
-------------------	---------------------------	--

(1) Ball Bearing  
 (2) Internal Snap Ring  
 (3) Collar  
 (4) Shroud  
 (5) Mobile Shroud Bushing  
 (6) Mobile Shroud  
 (7) Shroud Shaft  
 (8) Shroud Shaft Mounting Nut  
 (9) Spring Washer  
 (10) Spring Washer  
 (11) Internal Snap Ring  
 (12) Ball Bearing  
 (13) Collar  
 (14) External Snap Ring  
 (15) Ball Bearing  
 (16) Internal Snap Ring  
 (17) Speed Change Arm  
 (18) Internal Snap Ring  
 (19) Ball Bearing  
 (20) Speed Change Arm Shaft  
 (21) Steering Gear Support

# Kubota T1400 Owners Manual

**RS Peters**



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## **Table of Contents Kubota T1400 Owners Manual**

1. Understanding the eBook Kubota T1400 Owners Manual
  - The Rise of Digital Reading Kubota T1400 Owners Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota T1400 Owners Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota T1400 Owners Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota T1400 Owners Manual
  - Personalized Recommendations
  - Kubota T1400 Owners Manual User Reviews and Ratings
  - Kubota T1400 Owners Manual and Bestseller Lists
5. Accessing Kubota T1400 Owners Manual Free and Paid eBooks

- Kubota T1400 Owners Manual Public Domain eBooks
- Kubota T1400 Owners Manual eBook Subscription Services
- Kubota T1400 Owners Manual Budget-Friendly Options
- 6. Navigating Kubota T1400 Owners Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kubota T1400 Owners Manual Compatibility with Devices
  - Kubota T1400 Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota T1400 Owners Manual
  - Highlighting and Note-Taking Kubota T1400 Owners Manual
  - Interactive Elements Kubota T1400 Owners Manual
- 8. Staying Engaged with Kubota T1400 Owners Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota T1400 Owners Manual
- 9. Balancing eBooks and Physical Books Kubota T1400 Owners Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota T1400 Owners Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota T1400 Owners Manual
  - Setting Reading Goals Kubota T1400 Owners Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota T1400 Owners Manual
  - Fact-Checking eBook Content of Kubota T1400 Owners Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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