



#### Charge Relief Pressure



#### CAUTION

- When checking, park the tractor on flat ground, apply the parking brake.
- Remove the plug (M14, Pitch 1.5 mm) (1) from the front cover, then install the adaptor, cable and pressure gauge.
- Set the range gear shift lever to Neutral position.
- Start the engine and run it at the maximum speed.
- Read the pressure gauge to measure the charge relief pressure.
- If the measurement is not within the factory specifications, check the charge relief valve and related hydraulic components.

Charge relief presou		actory spec. (Oil emperature at 50 °C, (22 °F)	254.2 to 450.4 kPa 3.0 to 5.0 kg/tiom <sup>2</sup> 42.7 to 71.1 psi
Tightening torque	Plug		21.58 to 25.55 N·m 2.2 to 2.6 kgf·m 15.91 to 18.81 ft-lbs

CTD PROG.

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#### High Relief Pressure



#### CAUTION

- When checking, part the tractor on flat ground, apply the parking brake.
- Remove the hexagon socket head plug (3/4-16 UNF-2A) from P1
  or P2 (2), then install the adaptor, cable and pressure gauge.
- Start the engine and run it at maximum speed.
- Set the range gear shift lever to High position.
- Depress the speed control pedal to forward or reverse, and read the pressure gauge to measure the high relief pressure.
- If the measurement is not same as factory specification, check the high pressure relief valve and related hydraulic components.

High relief pressure	Factory spec. (Oil temperature at 50 °C, 122 °F)	13.73 MPa 140 kgficm <sup>2</sup> 1991 2 psi
Tightening torque	Hexagon socket head plug (P1 and P2 port)	40.70 to 94.93 N·m 4.15 to 9.68 kgf·m 30.02 to 70.02 ft-lbs

#### IMPORTANT

 Measure quickly so that the high pressure relief valve may not be in operation more than 10 seconds.

#### I NOTE

 When reinstall the hexagon socket head plug, take care not to damage the O-ring.

(T) P1 Fort (Forward)

(2) P2 Port (Reverse)

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# **Kubota Bx 22 Manual**

Wenbin Ji

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