

## [4] FUEL TANK ASSEMBLY/DISASSEMBLY



1. Remove the left fuel tank and the left sensor port.

(1) Left fuel

(2) Left sensor port

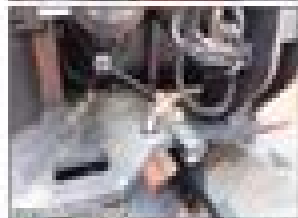
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2. Remove the cover.

(1) Cover

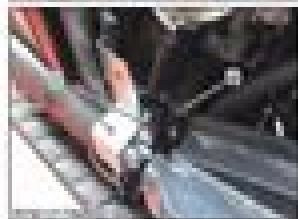
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3. After draining the fuel, remove the water drain cock.

(1) Water drain cock

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4. Remove the fuel hose and bracket.

(1) Fuel hose

(2) Bracket

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5. Remove the connector to the fuel filter.

(1) Connector

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6. Remove the fuel hose.  
7. Remove the band for mounting the fuel tank and then remove the fuel tank.

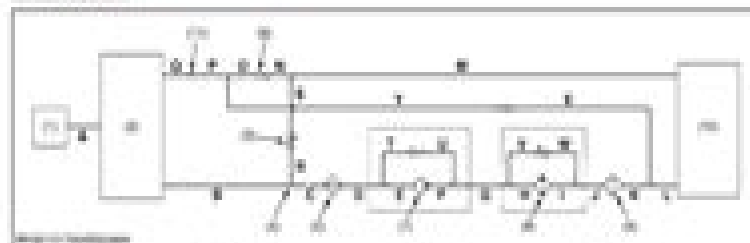
(1) Fuel hose

(2) Fuel tank

(3) Fuel tank mounting band

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Fuel hose layout



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- (1) Drain cock  
(2) Fuel tank  
(3) Water drain cock  
(4) Fuel hose  
(5) Fuel pump  
(6) Fuel sensor  
(7) Fuel filter  
(8) Fuel pump  
(9) Fuel sensor  
(10) Fuel filter

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(1) Drain cock  
(2) Fuel tank  
(3) Water drain cock  
(4) Fuel hose  
(5) Fuel pump  
(6) Fuel sensor  
(7) Fuel filter  
(8) Fuel pump  
(9) Fuel sensor  
(10) Fuel filter

### NOTE

1. If the fuel tank is not connected to the fuel pump, the fuel tank will not work.

	Fuel		Protection tube			Fuel		Protection tube	
	Length	Ø	Length	Ø		Length	Ø	Length	Ø
A	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	B	40 ± 10 mm (1.6 ± 0.4 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
C	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	D	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
E	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	F	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
G	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	H	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
I	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	J	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
K	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	L	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
M	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	N	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
O	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	P	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
Q	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	R	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
S	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	T	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
U	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	V	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)
W	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)	X	100 mm (3.9 in.)	8 mm (0.3 in.)	100 mm (3.9 in.)	8 mm (0.3 in.)

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# Kubota K040 Service Manual

**Caterpillar Inc**



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