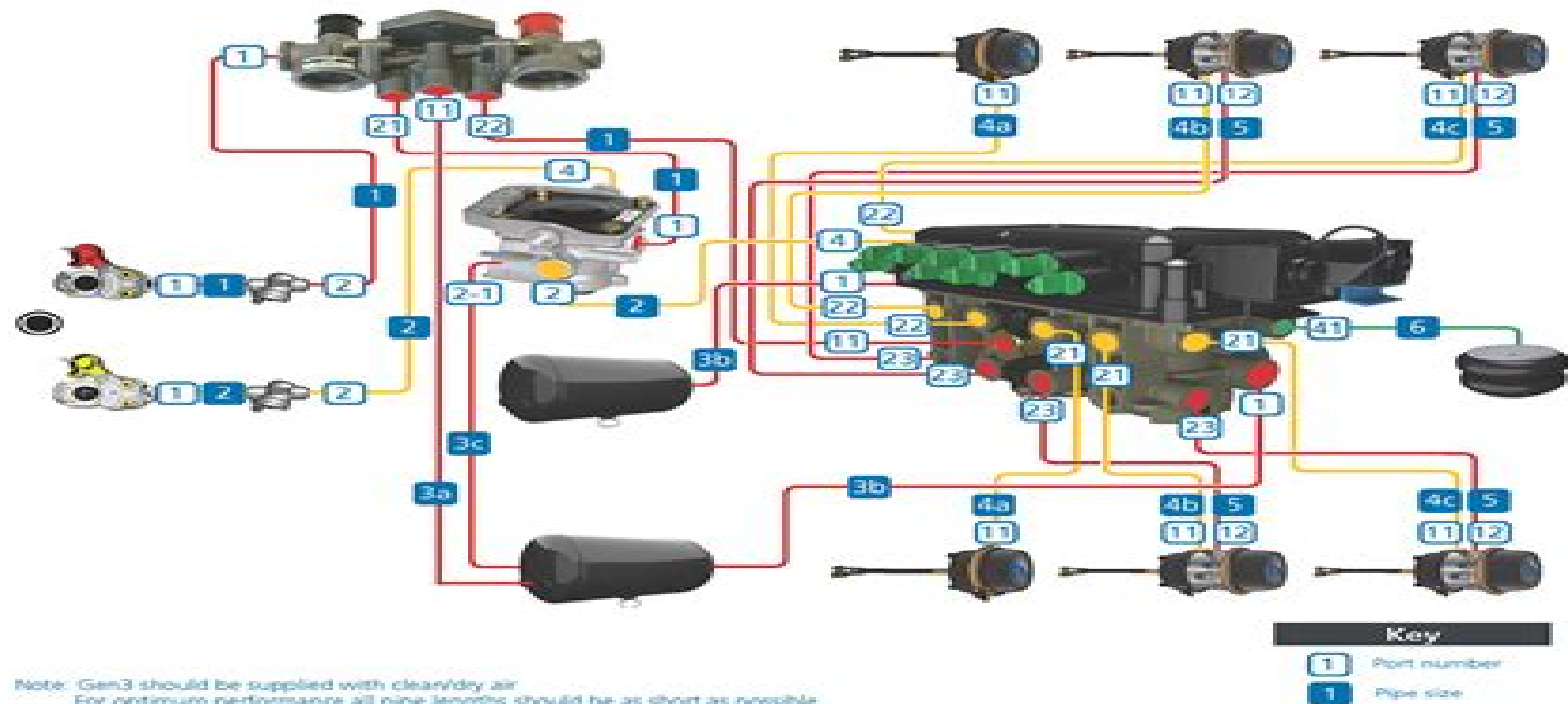


Piping recommendations

Actual pipe sizes need to be optimised for individual trailer response time requirements



Note: Gen3 should be supplied with clean/dry air
For optimum performance all pipe lengths should be as short as possible

Item	Description	Material	Size	Remark
1	Emergency pipe	Nylon	8 x 1, 10 x 1, 10 x 1.25, 12 x 1.5	
2	Service pipe	Nylon	8 x 1, 10 x 1, 10 x 1.25, 12 x 1.5	
3a	Reservoir pipe	Nylon	8 x 1, 10 x 1, 10 x 1.25, 12 x 1.5	
3b		Nylon	15 x 1.5 15 x 1.5 x 2 off (preferred) 18 x 2	Short as possible 1.0m max. Short as possible 4.0m max.
3c		Nylon	12 x 1.5	
4a	Brake delivery pipe	Nylon	12 x 1.5	4a, 4b and 4c to be as short as possible.
4b		or	or	
4c		Rubber hose	I.D. 11.0, I.D. 13.0	
5	Emergency pipe	Nylon	8 x 1, 10 x 1.25, 12 x 1.5	
		Rubber hose	I.D. 11.0, I.D. 13.0	
6	Suspension pipe	Nylon	As per suspension manufacturers recommendations.	

All pipe and rubber hose to comply to recognised international standards.
Nylon pipe to DIN 73378, rubber hose to SAE 1402. The above sizes are defined as guide lines only.

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