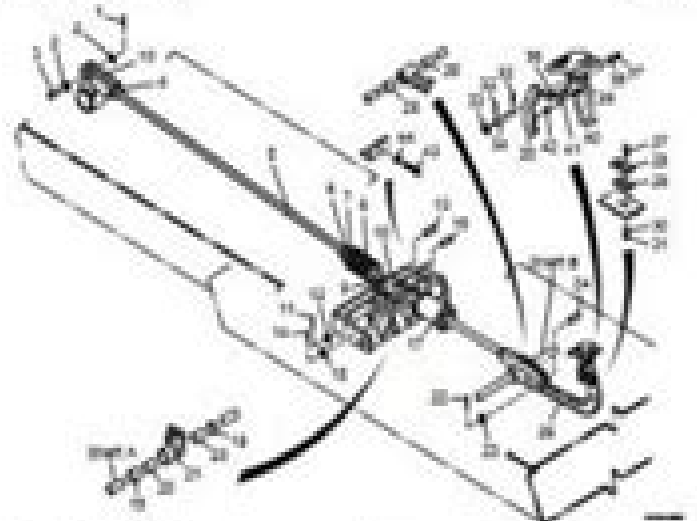


- 1) Disassemble boots, shapers, and bushings from the cylinder assembly.

Note: Put disassembled boots and shapers in a plastic bag. Disassembly and reassembly are not required. Mark disassembled boots, parts, and shapers with a grease pencil during reassembly.

- 2) Insert steel plug to prevent foreign materials from entering cylinder.

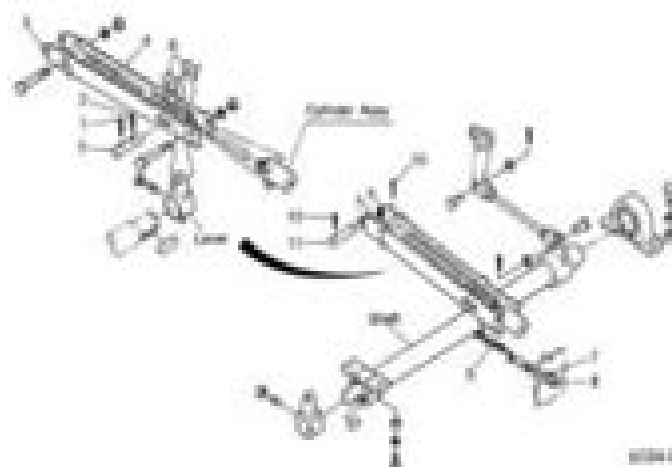
3 Brake Pedal Disassembly



- 1) Release the brake pedal.
- 2) Remove roller pin 1, pin 2, and washer 3.
- 3) Remove roller pin 11, pin 12 and washer 10.
- 4) Remove cap 5, rods 4, 6, and plate and 13 as an assembly. At this time, remove washer 7 and spring 9 together.
- 5) Remove roller pin 14, pin 14 and washer 15.
- 6) Remove roller pin 20, pin 20 and washer 21.
- 7) Remove brake pedal 17.
- 8) Remove shaft A, and ball ends 23, spacers 18, 19 and bushing 20.
- 9) Remove the shaft B, and remove the brake pedal as an assembly. At this time, remove bushing 24.
- 10) Remove ball 25, nut 26 and washer 26, and plate 28, shim 29.
- 11) Remove roller pin 30, washer 32 and pin 34 from the pedal assembly. Remove ball 40 and nut 40, and remove pedal lock 36.
- 12) Remove ball 38, nut 37, washer 38, nut 39 and spring 41 from the pedal assembly.

- | | |
|-----------------|----------------|
| 1) Roller Pin | 25) Washer |
| 2) Washer | 26) Pin |
| 3) Pin | 26) Plate |
| 4) Rod | 26) Bushing |
| 5) Cap | 27) Ball |
| 6) Rod | 28) Plate |
| 7) Washer | 29) Shim |
| 8) Spring | 30) Washer |
| 9) Nut | 31) Pin |
| 10) Roller Pin | 32) Roller Pin |
| 11) Roller Pin | 33) Washer |
| 12) Washer | 34) Pin |
| 13) Pin | 34) Metal Lock |
| 14) Roller Pin | 35) Ball |
| 15) Washer | 37) Nut |
| 16) Pin | 38) Washer |
| 17) Brake Pedal | 39) Nut |
| 18) Spacer | 40) Ball |
| 19) Spacer | 41) Spring |
| 20) Bushing | 42) Nut |
| 21) Ball (Lock) | 43) Ball |
| 22) Roller Pin | 44) Nut |

4 Brake Assist Device Removal



- | | |
|---------------|----------------|
| 1) Roller Pin | 7) Nut |
| 2) Roller Pin | 8) Nut |
| 3) Washer | 9) Spring |
| 4) Washer | 10) Roller Pin |
| 5) Pin | 11) Pin |
| 6) Washer | |

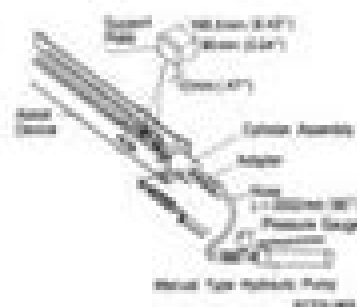
- 1) Before releasing brake assist device, remove roller pins 1, 2.
- 2) Remove steel plug from the cylinder assembly of brake assist device.

- 3) Attach shaper and hose to the opened hole and connect it to a manual type hydraulic pump.

Note: Prepare a manual type hydraulic pump which is capable of 1.5-2.0 MPa (22-29 psi).

⚠ WARNING

Pressurized Oil Released During Work is Very Dangerous. Keep Hands from Between Shims 2, 3 When Removing Pin 3 And Washer 4.



Linkbelt 138 Crane Manual

Christian Drosten



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