# ASNT LEVEL III: LIQUID PENETRANT TESTING 3 OF 5 QUESTIONS AND CORRECT ANSWERS WITH COMPLETE SOLUTIONS

5.15 An aircraft landing gear part was tested with a Type I, Method B, level 2 penetrant; no indications were detected. Later, the rod was retested with a Type I, Method D, level 3 penetrant using solvent suspended developer from a spray can. Many fine, dim indications were scattered over all the part. These indications could be caused by: - ANSWER cracks normally found in hard chrome plate

5.16 Two forged aircraft wing attach fittings were submerged in a tank containing Type I, Method B, level 3 penetrant; they remained submerged for 30 min and were then put on a drain rack. The operator processed one before going home; no indications were found. The next morning, the penetrant on the second part was dry and the part had to be re-dipped to wash it. Solvent suspended developer was used on the second one (as it was on the first); however, this fitting showed a group of very fine indications on each side of the bottom clevis holes. The indications are most likely: - ANSWER stress corrosion cracks

5.17 Stress corrosion appears as very fine, sharp, jagged indications. It is also common for a number of small, sharp, parallel indications to be found. If stress corrosion is suspected, which of the following developers should be used? - ANSWER Solvent suspended developer

5.18 During the testing of turbine blades, the inspector wiped the indications off the leading edge and reapplied the developer. Some of the small indications did

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American Petroleum Institute.
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