

SECTION I INTRODUCTION

1-1. This manual contains overhaul information for Counterweight and Hydromatic type, solid, aluminum alloy propeller blades manufactured by Hamilton Standard, Division of United Aircraft Corporation, Windsor Locks, Connecticut.

1-2. The manual is divided into three main sections: Introduction, Overhaul, and Blade Dimensional Limits. In order to facilitate reference to various blade component repair procedures, Section II covering Overhaul has been further divided into three parts, shank repair (including taper bore, butt face, fillet area, thrust washer), airfoil repair, and attachment of rubber parts such as blade heaters and cam mounts.

1-3. In general, solid aluminum blades require only a routine overhaul provided they have experienced normal service between overhaul periods. See paragraph 2-20 covering routine overhaul instructions. Exceptions are those blades involved in overspeeds greater than limits given in paragraph 2-26, and those that have received impact or other types of unusual damage.

1-4. Stress relieving qualities resulting from shotpeening inboard portions of airfoil surfaces or cold rolling the fillet areas, have greatly improved strength and wear characteristics of certain model blades. Should either of

these operations be performed on a blade, it is classified as surface treated. All blades above design number 6801 have one or both of these operations incorporated. Blades manufactured from HS 26 aluminum alloy have their taper bores shotpeened but this alone, does not qualify them as surface treated.

1-5. A process has been developed which is used to provide some aluminum blades with a nickel plated airfoil which produces a high degree of resistance to abrasion and erosion. The nickel plate is applied over an adhesive layer to an anodized or a zinc coated aluminum alloy blade. Since all nickel plated blades are cold rolled in the fillet area they are overhauled in the same manner as surface treated blades except for the nickel plated area.

1-6. There are two kinds of aluminum alloy blades: standard and hard alloy. The standard alloy, which was formerly designated as HSP-5 and later as 25 ST, is now identified as AMS-4130. The hard alloy which was formerly designated as HSP-26 is now identified as HS-26.

1-7. DESCRIPTION OF BLADE COMPONENTS.

1-8. ABRASION STRIP. A synthetic rubber abrasion strip is installed over the heater pad to protect it from normal abrasion wear. This part extends the service life

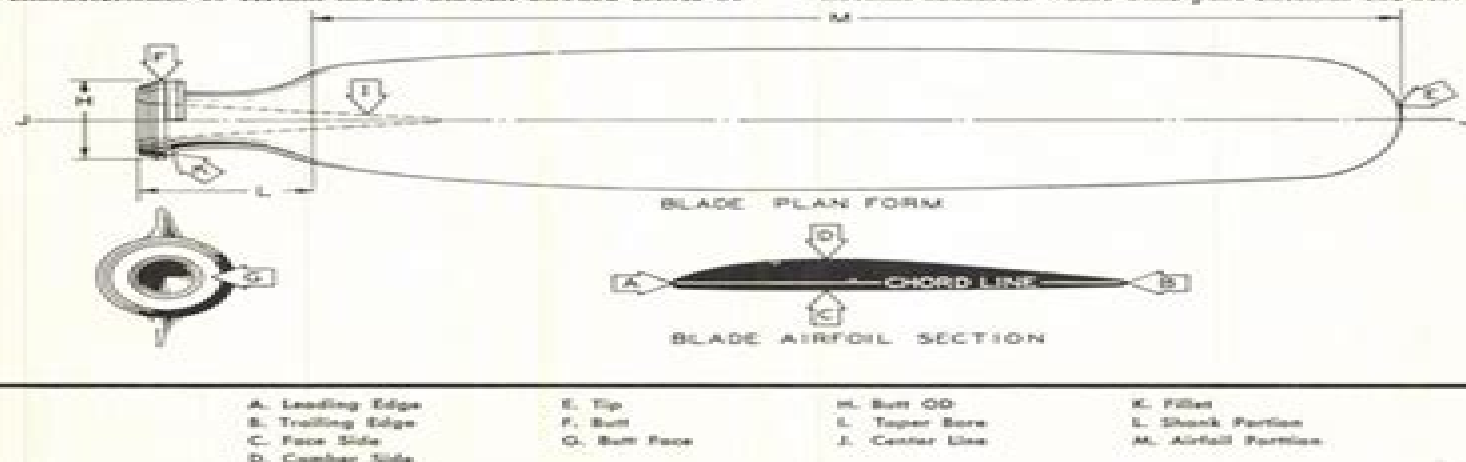


Figure 1-1. Blade Nomenclature Diagram

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Operator's, Organizational, DS, and GS Maintenance Manual Including Repair Parts and Special Tools List ,1989 *Federal Register* ,2013-10 Code of Federal Regulations ,1995 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries *Air Crash Investigations* Hans Griffioen, 2011-02-01 This book explains the accident involving Atlantic Southeast Airlines flight 529 an EMB 120RT airplane which lost a propeller blade and crashed near Carrollton Georgia on August 21 1995 The accident killed 8 people on board Safety issues in the report focused on manufacturer engineering practices propeller blade maintenance repair propeller testing and inspection procedures the relaying of emergency information by air traffic controllers crew resource management training and the design of crash axes carried in aircraft Recommendations concerning these issues were made to the Federal Aviation Administration *Aircraft Accident Report* , **Hydromatic Propellers 22D30 - 22D40 [overhaul Manual.]**. United Aircraft Corporation. Hamilton Standard Division, 1953 **Organizational Maintenance Repair Parts and Special Tools List** ,1988 General Aviation Airworthiness Alerts ,1979 **Aviation Unit and Intermediate Maintenance Instructions** ,1988 **Turboprop Propulsion Mechanic (AFSC 42653): Helicopter and OV-10 propulsion systems** John N. McCarty, 1984 *Flying Magazine* ,1949-10 **ASME Technical Papers** ,1978 **Scientific and Technical Aerospace Reports** ,1981 **Annual Report to Congress** United States. National Transportation Safety Board, 1996 *Naval Aviation News* ,1947 *The Code of Federal Regulations of the United States of America* ,1997 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government

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