

Fig. 1

## Vertical Swing Shaft

(1) Vertical Swing Shaft	(7) Snap Ring	(13) Grease Retainer
(2) Locknut	(8) Seal	(14) Snap Ring
(3) Lockwasher	(9) Seal Retainer	(15) Swing Pinion
(4) Bevel Gear	(10) Wear Sleeve	(16) End Cap
(5) Shims	(11) Spacer	(17) Capscrews
(6) Bearing	(12) Bearing	

## Vertical Swing Shaft

The vertical swing shaft is powered by the swing reverse shaft (See Area 5) through a pair of bevel gears. The swing shaft swings the upper through a pinion splined to its lower end which is in mesh with the gear teeth on the turntable bearing. (See Area 1)

vent movement of the upper machinery.

- (c) Unbolt and remove the pinion end cap.
- (d) Remove pinion from swing shaft.

A new pinion may be installed by following removal procedure in reverse. Wire the two capscrews in end cap together after assembly.

bles below cover plate.

- (b) Remove swing pinion as explained previously in this section.
- (c) Drain oil from bevel gear case. (See Section 2 in operators manual).
- (d) Remove cover plate from bevel gear case.
- (e) Remove snap ring and grease retainer from bore above swing pinion.

# Link Belt 238 Manual Service Wire Rope Instalations

**Scott C. Dulebohn**



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*Technical Manual for Crane, Mobile, Container Handling, Truck-mounted, 140-ton Capacity DED, FMC Link Belt Model HC-238A, Army Model MHE 248, NSN 3950-01-110-9224 ,1985      Power and the Engineer ,1948      **Power** ,1927*

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