

Refer to Figure 2

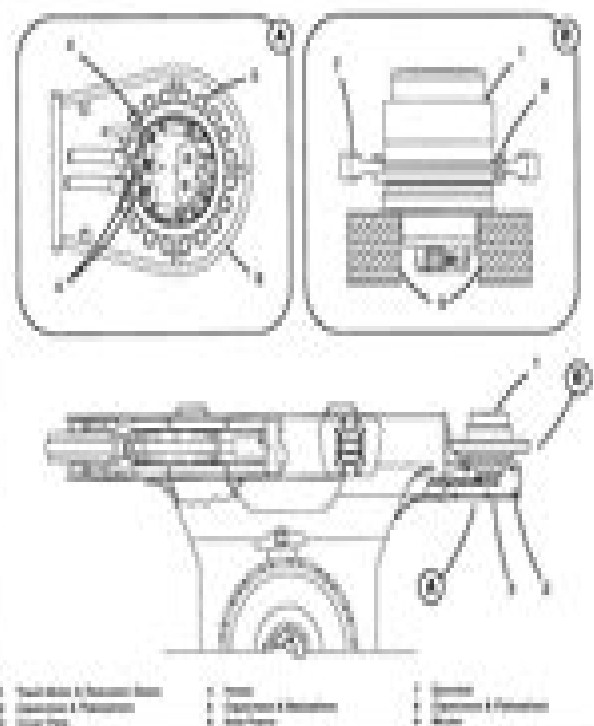
16. Install enough supports (5) under the lower frame (4) to ensure that the track is far removed all along the ground by 1-2 in (25-30 mm).

18. Connect a chain (4) to the bottom end of each (3) and hook it (5).

**DANGER**

Keep all personnel away from moving parts while moving track (4). Serious personal injury or death may result.

17. Start the engine and raise the boom (3) so it is raised to maximum, while moving the boom (3) and arm (2) up and down the same time.
18. Stop moving the track (4) when it clears the sprockets (1).
19. Shutdown the engine.

Figure 3
Travel Motor and Reduction Drive Assembly

Continued, 2-48

20. Turn the key switch to the "ON" position to start the engine. Make sure the oil control valve is down in the operating position and the function control levers are pushed down to the operating position.

21. Check that the **CONTINUOUS LOCK** switch is not depressed on the operator control station. If the **CONTINUOUS LOCK** switch is depressed, push and release the **FUNCTION CONTROL LOCKOUT** button located on the left panel.

**WARNING**

All lines contain high pressure. Opening lines and fittings prior to relieving all pressure may result in serious injury.

22. Turn the oil and drain valve located just under the left control stick to bleed the air out of the pressure.

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N Noddings



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California Builder & Engineer ,1999 **Crane Link-belt** FMC Corporation. Crane and Excavator Division,
LS-2800 Excavator Service Manual ,200? **Repair/Service Manuals, Excavator** ,1974 Service Manual
Caterpillar Inc,1985 **Caterpillar 225 Excavator** Caterpillar Tractor Co, Service Manual Caterpillar Inc.Peoria,
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