

## Maintenance Technician Study Guide

### Tool and Components Knowledge:

1. Know what tool you would utilize for specific repairs, i.e. pitch of a screw.
2. Know what specific marking on bolts and or tools mean and what they are used for.
3. Know different types of bearings
4. Know the different types of fasteners you would utilize
5. What you would use an odometer, pressure regulator, wattmeter and tachometer for
6. What are relief valve used for?
7. Know what the proper uses are for an impact driver, adjustable wrench, box end wrench and a torque wrench.
8. Know when to use a Dial Caliper, Dial Indicator and Straight Edge.

### Basic Conveyor Maintenance Knowledge:

1. Understand the basic components of a conveyor system: Drives, Take-up systems, Control equipment, Belting, Pulley's, Troughing idlers, Return idlers, Tail sections, Impact-loading equipment, Chutes, Skirting, Belt scrapers, Equipment guards, Covers, Walkways, Structure, Transfer stations
2. Know the causes and effects of improper drive belt tensioning (both tight and loose).
3. Know the proper way to align a pulley should a conveyor belt or flat transition belt run off.
4. Know how to clean and lubricate a conveyor system.
5. Know how to conduct a belt conveyor inspection.
6. Know what techniques are for preventing drive belt alignment problems.
7. How to prevent reverse rotation in case of a power failure on gear drives used for incline conveyers.
8. Be able to troubleshoot excessive chain coupling breakage and or wear.

### Electrical Knowledge:

1. Know what a multimeter is and how to use it.
2. Know how to field check a 3-phase AC motor for proper operations.
3. Know grounds and shorts, and the proper way to test for them.
4. Be able to calculate current if given the number of volts and the amount of resistance in ohms.
5. Know about electrically operated control valves and how to troubleshoot if it will not actuate the valve.
6. Know the different units of measurements for electrical components.
7. Know what an Electrical Bus Bar is and why tightness is so important.
8. Know what a single-phase circuit is and how to fuse them.
9. Know how to measuring an unknown current, specifically with an ammeter.
10. Know what components require a parallel circuit for connection.
11. Knowledge of NESC Codes.
12. Be able to solve an equation based on Ohm's Law.
13. Know where to find the specifications for wire conduit size.

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