

General Specifications

Model MC43 Pneumatic Indicating Controller

MC40 series

GS 02M04B01-00E

The Model MC43 Pneumatic Indicating Controller, designed for field mounting, satisfies industry's need for an economical, dependable means of automatically controlling on-line variables where no permanent record is required. Highly reliable, it measures and controls important process variables such as temperature, pressure and liquid level. A variety of measuring elements for specific process variables can be built into its housing along with the control mechanism, making the Model MC43 a low cost, compact, stand-alone instrument which can both indicate process variables and control them at desired setpoints. The controller's case is weatherproof and dustproof offering excellent durability, and the indicating pointer and the setting index are visible even from a distance. Thus the MC43 is highly suitable for mounting outdoors or in the field.

■ STANDARD SPECIFICATIONS

Measuring Range Limits:

Temperature: -25°C to 500°C (-13 to 932°F),
Gauge pressure: Full vacuum to 42 MPa (420 kgf/cm²),
Absolute pressure: 0 to 241 kPa (1800mmHg) absolute.

Measuring Elements:

Refer to page 3 and 4.

Output Signal:

With proportion: 20 to 100 kPa, 0.2 to 1.0 kgf/cm² or bar, or 3 to 15 psi, whichever specified,
On - off and differential gap: 0 kPa or air supply.

Output Gauge:

0 to 200 kPa, 0 to 2 kgf/cm² or bar, or 0 to 30 psi.

Air Supply:

140 kPa, 1.4 kgf/cm² or bar, or 20 psi, whichever specified.

Air Consumption:

0.5 m³/h at 0°C, 101.3 kPa (1.013 kgf/cm²) absolute (0.3 scfm).

Control Modes:

On-off, proportional (P), proportional plus derivative (P+D), proportional plus integral (P+I), proportional plus integral plus derivative (P+I+D), differential gap, batch plus proportional plus integral (BATCH+P+I),
Proportional band: 4 to 400%, direct or reverse,
Integral time: 0.01 to 50 minutes,
Derivative time: 0.05 to 50 minutes,
Differential gap: 2 to 100%.

Indicating and Setting Scale:

Effective nominal length 156 mm (6 inches). Black divisions and letters on white background.



Indicator Accuracy:

Temperature T1A, T3B elements: $\pm 0.5\%$ span or $\pm 0.5^\circ\text{C}$, whichever is greater,
Pressure P31, P311, P42, 51, 52 elements: $\pm 0.5\%$ span,
Pressure P32, 72 elements: $\pm 0.75\%$ span.

Printers:

Fluorescent red.

Set Point:

Local (manual) set, standard. Remote (pneumatic) set, optional. In local set version internal set point knob is accessible by opening hinged door.

Door and Case:

Aluminum alloy, finished with polyurethane paint,
Light grayish green (Munsell 2.5GY5.0/1.0).

Degree of Protection:

IP53, NEMA 3.

Operating Temperature Range:

-30 to +60°C (-20 to +140°F).

Mounting:

Surface, flush panel and 2-inch pipe.

Connections:

In bottom of case.

Air: Tapped for JIS R1/4 or 1/4 NPT male,
Pressure and vacuum: JIS Rc1/4 or 1/4 NPT female up to 140 kgf/cm² or bar, 13.7 MPa, 2000 psi, JIS R1/2 or 1/2 NPT male up to 420 kgf/cm² or bar, 42 MPa, 6000 psi.

Approximate Weight:

7.5 kg (17 lb)
... MC43-A5C-N/A (excluding elements and bracket).

Mc43 Pneumatic Controller Manual

Léo Pomar



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Table of Contents Mc43 Pneumatic Controller Manual

1. Understanding the eBook Mc43 Pneumatic Controller Manual
 - The Rise of Digital Reading Mc43 Pneumatic Controller Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mc43 Pneumatic Controller Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mc43 Pneumatic Controller Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mc43 Pneumatic Controller Manual
 - Personalized Recommendations
 - Mc43 Pneumatic Controller Manual User Reviews and Ratings
 - Mc43 Pneumatic Controller Manual and Bestseller Lists

5. Accessing Mc43 Pneumatic Controller Manual Free and Paid eBooks
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 - Mc43 Pneumatic Controller Manual eBook Subscription Services
 - Mc43 Pneumatic Controller Manual Budget-Friendly Options
6. Navigating Mc43 Pneumatic Controller Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mc43 Pneumatic Controller Manual Compatibility with Devices
 - Mc43 Pneumatic Controller Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mc43 Pneumatic Controller Manual
 - Highlighting and Note-Taking Mc43 Pneumatic Controller Manual
 - Interactive Elements Mc43 Pneumatic Controller Manual
8. Staying Engaged with Mc43 Pneumatic Controller Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mc43 Pneumatic Controller Manual
9. Balancing eBooks and Physical Books Mc43 Pneumatic Controller Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mc43 Pneumatic Controller Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mc43 Pneumatic Controller Manual
 - Setting Reading Goals Mc43 Pneumatic Controller Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mc43 Pneumatic Controller Manual
 - Fact-Checking eBook Content of Mc43 Pneumatic Controller Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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