



NOTICE:

Coolant must be inhibited with the recommended SCAs (supplemental coolant additives) listed in the **How To** section of this engine operator's guide. In addition, the engine can be equipped with a coolant filter/inhibitor system as an installed option or as an after-sale item. **Failure to check and maintain SCA levels at required concentrations will result in severe damage (corrosion) to the engine cooling system and related components.**

WARRANTY

The applicable engine warranty is contained in the booklet "Warranty Information for MBE 4000 Engines," available from authorized Detroit Diesel service outlets.

Keep this Operator's Guide with the engine installation at all times. It contains important operating, maintenance, and safety instructions.

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Mbe Operation Manual

Lauren Gardner



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