



Fig. MC130—Exploded view of intake and exhaust components.

- 1. Shroud
- 2. Air filter element
- 3. Filter housing
- 4. Carburetor
- 5. Gasket

- 6. Insulation
- 7. Nut
- 8. Spacer
- 9. Gasket

- 10. Locking nut
- 11. Muffler body
- 12. Spacers
- 13. Retaining plate

- 14. Pin
- 15. Spark arrester screen
- 16. Pin
- 17. Muffler cover

wheel retaining nut has right-hand threads (turn counterclockwise to remove) and clutch retaining nut has left-hand threads (turn clockwise to remove). Remove the flywheel nut and tap flywheel counterbalance with a plastic mallet to unseat the flywheel (18—Fig. MC132) from crankshaft taper. Remove the air shroud (19) and oil pump (15). Remove clutch retaining nut (33) and withdraw the clutch assembly.

Remove screws attaching the crankcase (27) to the cylinder (11), and separate the crankcase from the cylinder. Care should be taken not to damage the mating surfaces of the crankcase and cylinder. Remove the crankshaft (7), connecting rod (8) and piston (3) as an assembly from the cylinder. Remove retaining rings (5) and push piston pin (4) from the piston. Be careful not to apply side thrust to the connecting rod when removing the piston pin.

Cylinder bore is chrome plated and no oversize piston or piston ring is available. If chrome plating is worn away or if cylinder bore is scuffed or scored, cylinder should be renewed.

Apply a thin coat of sealant to mating surface of crankcase and cylinder when assembling. Tighten the crankcase screws to 60-70 in.-lbs. (6.8-7.9 N-m).

CONNECTING ROD. Refer to PISTON section to remove connecting rod (8—Fig. MC132) from engine. Remove rod cap to separate connecting rod from crankshaft. Rod cap needle bearings will be loose when rod cap is removed.

Inspect connecting rod for worn or damaged bearing surfaces. Connecting rod should not be bent or twisted. Inspect crankshaft crankpin for wear or scoring.

To reassemble, use grease to hold bearing rollers in place in connecting

rod and cap. Install connecting rod on crankshaft making sure that match marks on rod and cap are aligned. Connecting rod and cap are fractured and serration must mate correctly. Tighten connecting rod cap screws to 35-40 in.-lbs. (4.0-4.5 N-m).

CRANKSHAFT AND CRANKCASE. Crankshaft (7—Fig. MC132) is supported in two caged needle roller bearings (10). Refer to PISTON section to remove crankshaft from engine. Remove the connecting rod cap and separate the connecting rod and piston from crankshaft.

Inspect crankshaft and bearings for wear or damage. Note that crankcase and cylinder have mated surfaces and must be renewed as an assembly. Apply a thin coat of sealer to mating surfaces of crankcase and cylinder during assembly. Tighten crankcase screws to 60-70 in.-lbs. (6.8-7.9 N-m). Make certain that the crankshaft rotates freely. If not, disassemble and locate problem. Tighten flywheel retaining nut to 180 in.-lbs. (20.3 N-m). Do not use impact tools to tighten flywheel nut and do not over-torque, otherwise flywheel hub can be cracked and distorted.

CLUTCH. To remove the clutch, detach chain brake housing (13—Fig. MC131), bar and chain. Remove the spark plug and install a suitable piston stop tool or insert the end of a rope in spark plug hole to prevent the crankshaft from rotating. Clutch retaining nut (33—Fig. MC132) has left-hand threads (turn clockwise to remove). Remove retaining nut, dust cover (32) clutch assembly (31), clutch drum (30) and needle bearing (29).

Inspect all parts for signs of overheating and excessive wear. If necessary to renew clutch shoes, renew as complete set. Check sprocket for worn rails and pins. Inspect the sprocket needle bearing for wear.

Tighten clutch retaining nut to 180 in.-lbs. (20.3 N-m). Nut has left-hand threads. The use of an impact wrench to loosen or tighten clutch nut is not recommended.

AUTOMATIC CHAIN OILER. The automatic chain oil pump is shown in Fig. MC132. Remove the fan housing, flywheel and air shroud for access to the oil pump. A plunger gear repair kit is available for the pump. Oil pump output is not adjustable.

CHAIN BRAKE. All models are equipped with a chain brake that stops the chain motion when the operator's hand contacts the chain hand guard (1—Fig. MC133). To check for proper

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