



# McCULLOCH

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## MOWCART 66

Operator's Manual / 96021000900

**IMPORTANT:**  
Read and follow all Safety  
Rules and Instructions before  
operating this equipment.

Patents Pending

# Mcculloch Ride On Manual

**Emilie Sanchez**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

## **Mcculloch Ride On Manual:**

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web the following sections show the methods used to calculate flat patterns for brake bent or die formed sheet metal parts the later sections describe the geometry and instructions for laying out sheet metal developments and transitions also included are calculations for punching requirements of sheet metal parts and tooling requirements for

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web form height to thickness ratio to determine the minimum form height for sheet metal use the following formula  $d \geq 2.5t$  r see below the height can be less but it required secondary operations and is far more costly 5

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web jan 26 2022 if the shop is using a v die to make the flange there is a minimum and maximum length that any flange can be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet metal that s 0.120 thick that means a minimum flange length of 0.480 long

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