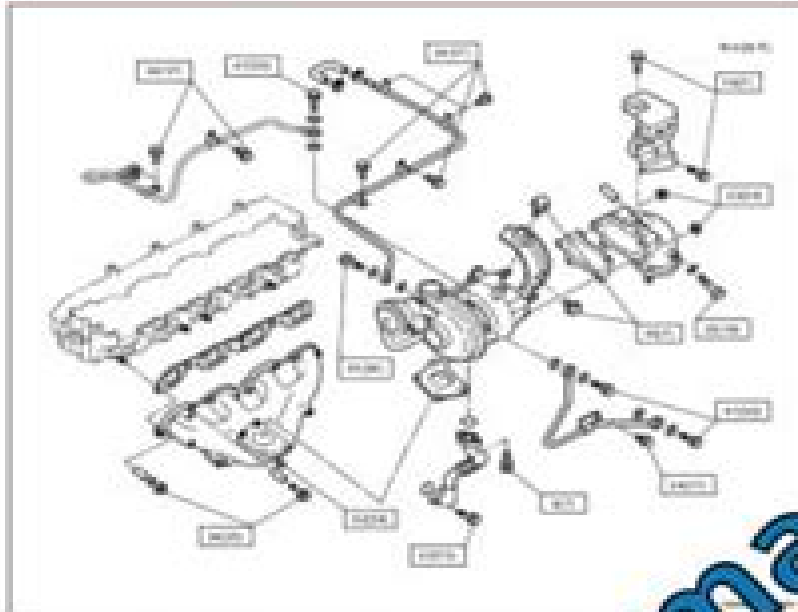
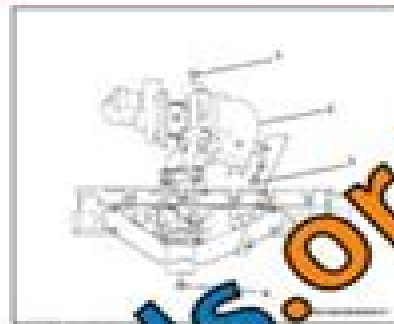


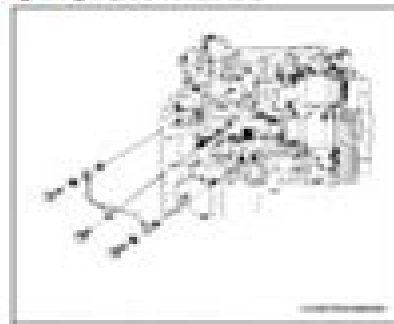
# GMC W-Series 2005-2007 Workshop Manual



- Legend**
- |                                  |                           |
|----------------------------------|---------------------------|
| 1. Isle Deer C                   | 6. Chestnut Deer          |
| 2. Chestnut Deer                 | 7. Old growth Olive Deer  |
| 3. Isle Deer B                   | 8. Rose Supple Plant Deer |
| 4. Power Stealing Pump Deer      | 9. Isle Deer A            |
| 5. Power Stealing Pump Isle Deer |                           |



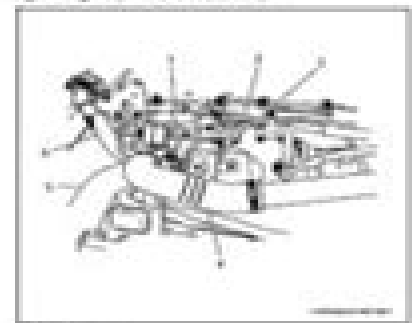
- Legend:
1. Using tool
  2. Lubricate
  3. From
  4. To
- Install the fuel pipe to the turbocharger.
- Install the joint bolts to the specified torque.
- Tightening torque: 81 N·m (59 lb·ft)
- Install the pipe bracket and tighten the bolts to the specified torque.
- Tightening torque: 24 N·m (17 lb·ft)



1. Install the water return pipe. Tighten the joint bolts to the specified torque.
- Tightening torque: 41 Nm (30 ft·lb)
2. Install the water return pipe bracket. Tighten the bolts to the specified torque.
- Tightening torque: 24 Nm (17 ft·lb)
- Install the rubber hose between the water return pipe and the thermostat housing.
3. Tighten the oil return pipe bolts to the specified torque.
- Tightening torque (Pulleychanger side): 9 Nm (70 ft·lb)
- Tightening torque (Cylinder block side): 22 Nm (150 ft·lb)



- Legend**
1. Water Return Pipe
  2. Rubber Hose
7. Install the turbocharger oil feed pipe to the top of the turbocharger. Tighten the joint bolts to the specified torque.
- Tightening torque: 41 N·m (30 ft·lb)**
- Install the pipe bracket and tighten the bolts to the specified torque.
- Tightening torque: 24 N·m (17 ft·lb)**



- Legend**
- 1. Oil Feed Pipe
  - 2. Water Return Pipe
  - 3. Inlet Protection
  - 4. Charge Air Pipe
  - 5. Inlet Gasket
  - 6. RCM Pipe
- (1) Install the Type exhaust pipe to the turbocharger and tighten the nuts to the specified torque.
- Tightening torque: 87 N·m (63 ft·lb)



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**R Pring**



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