

GMC Envoy 2002-2009 Workshop Manual

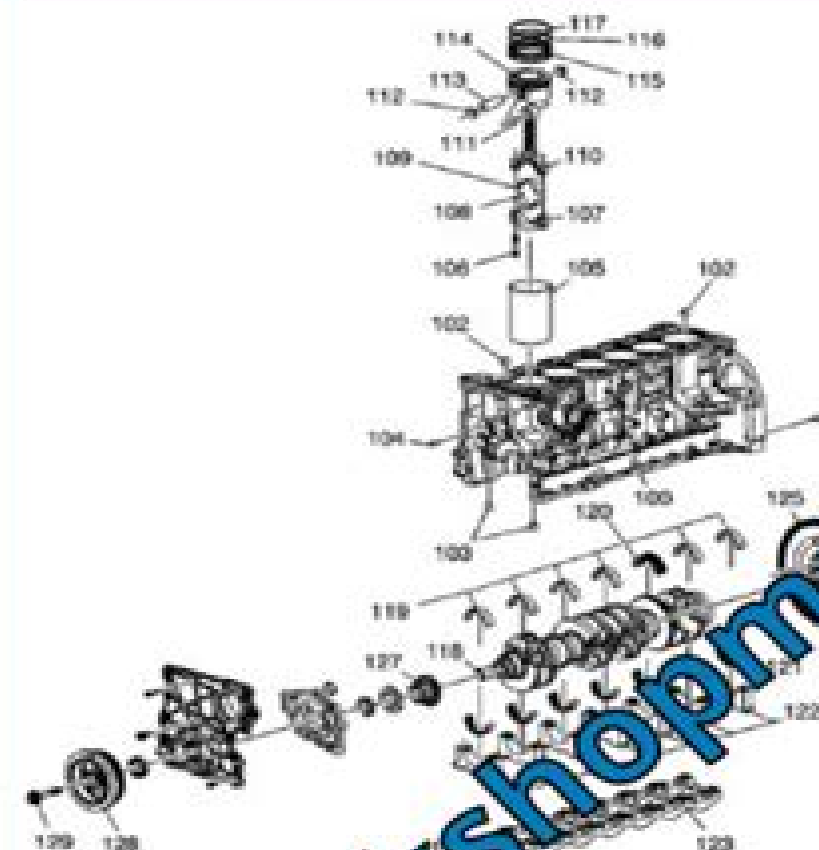


Fig. 19: Engine Block, Crankshaft & Piston
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
100	Engine Block
101	Transmission Locator Pin
102	Cylinder Head Locator Pin
103	Cylinder Head Locator Pin

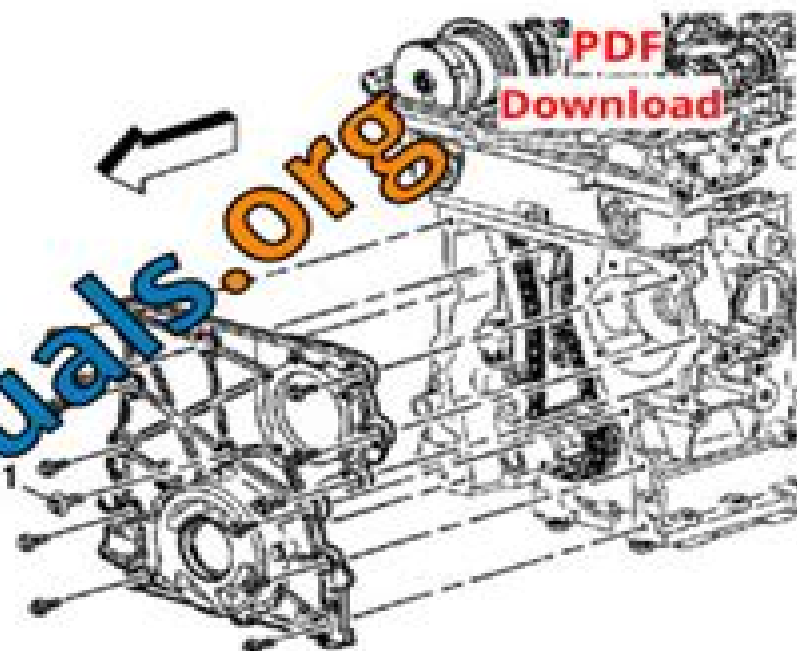


Fig. 146. View Of Engine Front Cover Bolts
Courtesy of GENERAL MOTORS CORP.

5. Install the front cover.
- NOTE:** Refer to [Fastener Notice](#).
6. Install the front cover bolts, tightening the center bolt (1) last.
- Tighten:** Tighten the front cover bolts to 10 N·m (89 lb·in).
7. Remove the J 44219. See [Special Tools](#).
8. Raise the vehicle. Refer to [Lifting and Jacking the Vehicle](#).

Gmc Envoy Manual Transmission

JL Elias



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