

12.4 Small cracks in the underside of a V-ribbed belt are acceptable - lengthwise cracks, or missing pieces that cause the belt to make noise, are cause for replacement



12.6a V6 engine accesory drivebelt tensioner details

- Square drive
- 2 Rotate counterclockwise to release tension
- 3 Tensioner mounting boilt



12.6b V8 engine accessory drivebelt tensioner details

- Signare drive
- Rotate counterclockwise to release tension
- Tensioner mounting bolt



12.13 Install the belt installation tool and rotate the crankshaft pulley until the belt is lifted onto the pulley

glazing which gives the belt a shiny appearance. Check the pulleys for nicks, cracks, distortion and corrosion.

4 Note that it is not unusual for a ribbed belt to exhibit small cracks in the edges of the belt ribs, and unless these are extensive or very deep, belt replacement is not essential (see illustration).

Replacement

Accessory drivebelt (alternator, water pump and power steering pump, if equipped)

- 5 Remove the air intake duct (see Chapter 4, Section 12).
- 6 Note how the drivebelt is routed, then insert a 1/2-inch square drive breaker bar into the tensioner pulley square hole. Rotate

the tensioner counterclockwise (see illustrations) to release the drivebelt tension. Once tension has been released, remove the belt from the pulleys. Once the outer belt has been removed, the air conditioning belt and vacuum pump belt can be accessed.

7 Install the new drivebelt onto the crankshaft, idler, alternator, power steering pump and water pump pulleys, then turn the tensioner back and locate the drivebelt on the tensioner pulley. Make sure that the drivebelt is correctly seated in all of the pulley grooves, then release the tensioner, Reinstall the air filter duct.

Air conditioning compressor drivebelt

8 Remove the accessory drivebelt (see Steps 5 and 6).

- Remove the engine splash shield (see Section 8).
- 10 Using a pair of diagonal cutting pliers, cut the air conditioning belt to remove it.

Note: Some tool manufacturers make air conditioning compressor belt removal tools that can remove the belt without cutting it off. We only recommend using this type of tool if the belt if relatively new. Always check the belt for damage after the removal process.

- 11 Place the new belt on the crankshaft pulley, making sure the belt is fully seated in the pulley grooves.
- 12 Place the installation tool on the compressor pulley, then loop the belt over the tool.
- 13 Rotate the crankshaft pulley and allow the tool to turn, which will lift the belt onto the pulley (see illustration).

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