

2. SPECIFICATIONS

Model		2500-0-00	2500-0-00
Number of Cylinder		2	
Type		Vertical, Water-cooled, 4 cycle ICE internal engine	
Bore x Stroke		67.0 x 66.0 mm (2.64 x 2.60 in.)	72.0 x 75.0 mm (2.83 x 2.95 in.)
Total Displacement		478.0 cm ³ (29.23 cu in.)	588.0 cm ³ (35.95 cu in.)
ISO Net Continuous		8.10 kW / 10800 min ⁻¹ (rpm)	10.0 kW / 10800 min ⁻¹ (rpm)
ISO / SAE Net Intermittent		110.0 kW / 10800 min ⁻¹ (rpm)	115.0 kW / 10800 min ⁻¹ (rpm)
ISO / SAE Net Intermittent		172.0 kW / 10800 min ⁻¹ (rpm)	175.0 kW / 10800 min ⁻¹ (rpm)
SAE Gross Intermittent		10.0 kW / 10800 min ⁻¹ (rpm)	12.0 kW / 10800 min ⁻¹ (rpm)
Maximum Rpm Speed		3600 min ⁻¹ (rpm)	3600 min ⁻¹ (rpm)
Minimum Rpm Idling Speed		1200 to 1250 min ⁻¹ (rpm)	1050 to 1150 min ⁻¹ (rpm)
Combustion Chamber		Spherical type (SI-TyCO)	
Fuel Injection Pump		Bosch MD type mini pump	
Governor		All speed mechanical governor	
Direction of Rotation		Counter-clockwise (viewed from flywheel side)	
Injection Nozzle		Bosch "Throttle" type	
Injection Timing		0.30 deg (19°) before TDC	
Firing Order		1-2	
Injection Pressure		13.73 MPa (198.2 kgf/cm ² , 1997 psi)	
Compression Ratio		24.5 : 1	24 : 1
Lubricating System		Forced lubrication by mechanical pump	
Oil Pressure Indicating		Electrical type switch	
Lubricating Filter		Full flow paper filter (Cartridge type)	
Cooling System		Pressurized radiator, forced circulation with water pump (not included in the basic engine)	
Starting System		Electric, Starting with Starter	
Starting Motor		12 V, 0.8 kW	12 V, 1.0 kW
Starting Assist Device		By glow plug in combustion chamber	
EGR		None	
Battery		12 V, 35 Ah equivalent	12 V, 35 Ah equivalent
Charging Alternator		12 V, 150 W	12 V, 400 W
Fuel		Diesel Fuel for 3-0 (JIS/TM D500)	
Lubricating Oil		Class 100 lubricating oil as per API classification is recommended. For details on recommended lubricating oils, see page D-6	
Lubricating Oil Capacity	Oil Pan Depth 107 mm (4.21 in.)	2.1 L (0.55 U.S.gal.)	2.5 L (0.66 U.S.gal.)
	Oil Pan Depth 121 mm (4.76 in.)	2.5 L (0.66 U.S.gal.)	—
Weight (Dry)		33.7 kg (117 lbs)	37.0 kg (107.7 lbs)

*The specification described above is of the standard engine of each model.

*Conversion Formula : HP = 0.746 kW, PS = 0.7355 kW

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Lei Huang



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