



(1) Overload relief valve (R)  
(2) Overload relief valve (D)

#### [6] Front Overload Relief Pressure



#### **DANGER**

- Do not make anybody approach the machine.

#### <Condition>



#### <Procedure>

- Remove the plug or the main pump and install a pressure gauge.
- Increase the main relief valve setting to 24.5 MPa (250 kgf/cm<sup>2</sup>) (3839 psi)  
Refer to Front Main Relief Pressure
- With the engine running at the maximum speed, operate the tilt lever to relieve the cylinder.

#### <Specification>

	MPa kgf/cm <sup>2</sup> (psi)	
	R420S, or	R520S, or
2600 rpm	24.0 ± 1.0 (245 ± 10) (3484 ± 142)	←

#### <Adjustment>

Tighten or loosen the overload relief valve adjusting screw on the left side of the control valve.

#### **IMPORTANT**

- Always adjust the main relief valve pressure setting to within the standard after the measurement. (Otherwise, the main relief valve will not be operated.)
- Adjust the screw by 15° turning and test the pressure.

# Kubota R520s Service Manual

**Fiat (Firm)**



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