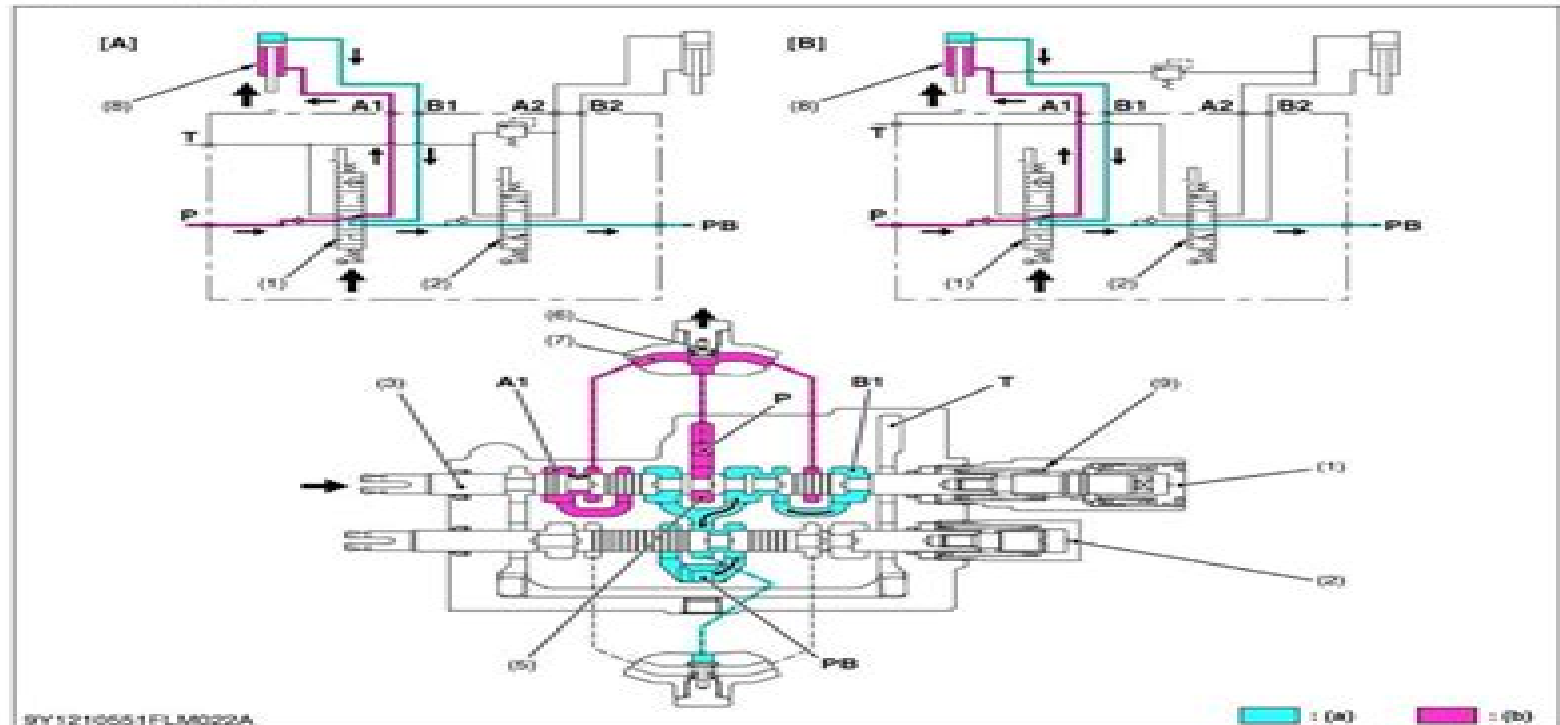


## "DOWN" Position



- (1) Boom Control Section
- (2) Bucket Control Section
- (3) Spool (Boom)
- (4) PB Passage 1
- (5) Neutral Passage 1
- (6) Load Check Valve

- (7) Passage 1
- (8) Boom Cylinder
- (9) Neutral Spring
- P : P Port
- T : T Port

- A1 : A1 Port  
(To Boom Cylinder Bottom Side)
- B1 : B1 Port (From Boom Cylinder)

- PB : Power Beyond Port
- (a) Low Pressure Oil
- (b) High Pressure Oil
- [A] LA524AU-B
- [B] LA714AU-B, LA854AU-B

1. When the operator lowers the boom, the spool (3) is pushed into the loader control valve. Thus it forms oil passage between passage 1 (7) and A1 port, also between B1 port and PB passage 1 (4).
2. As the oil passage from the neutral passage 1 (5) to the PB passage 1 (4) is closed by the spool (3), the pressure-fed oil from the P port opens the load check valve (6) and flows through the notched section of the spool (3) and A1 port to retract the boom cylinder (8).
3. return oil from the boom cylinder (8) flows from the B1 port through the passage in the spool (3) and PB passage 1 (4) to the bucket control section (2).

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# Kubota Loader 524 Manual

**Anthony S. Fauci**



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