



CHALLENGE THE MACHINE.

### Glossary of Metalworking Terms

**Abrasion** - The process of rubbing, grinding, or wearing away by friction.

**Abrasion-Resistant Steels** - A family of steel products developed for those applications involved in sliding and/or impact abrasion.

**Abrasive** - A substance capable of grinding away another material.

**Accordion Reed Steel** - Hardened, tempered, polished and blued or yellow flat steel with dressed edges. Carbon content about 1.00. Material has to possess good flatness, uniform hardness and high elasticity.

**Acid Steel** - Steel melted in a furnace with an acid bottom and lining and under a slag containing an excess of an acid substance such as silica. Steel produced in a furnace with an acid lining, i.e. consisting of a siliceous refractory and under a siliceous slag. With an acid slag, carbon, silicon and manganese only are removed so that the pig iron must not contain sulfur and phosphorus in percentages exceeding those permissible for the specification being made. Most steel manufactured today is in furnaces with basic linings.

**Acid-Brittleness** - Brittleness resulting from pickling steel in acid; hydrogen, formed by the interaction between iron and acid, is partially absorbed by the metal, causing acid brittleness.

**Acid Dipped** - Dry Rolled Finish. Produced by dry cold rolling bichromate dipped alloy with polished rolls resulting in a burnished appearance and retaining the color obtained by dipping (True Metal Color).

**Acid-Process** - A process of making steel, either Bessemer, open-hearth or electric, in which the furnace is lined with a siliceous refractory and for which low phosphorus pig iron is required as this element is not removed.

**Activation** - The changing of the passive surface of a metal to a chemically active state. Contrast with passivation.

**Age Hardening** - Hardening by aging, usually after rapid cooling or cold working. The term as applied to soft, or low carbon steels, relates to a wide variety of commercially important, slow, gradual changes that take place in properties of steels after the final treatment. These changes, which bring about a condition of increased hardness, elastic limit, and tensile strength with a consequent loss in ductility, occur during the period in which the steel is at normal temperatures.

# Glossary Of Metalworking Terms Glossary Of Metalworking Terms

**Richard P. Pohanish**



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