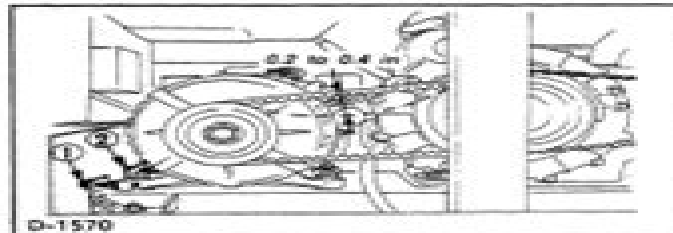


**(3) Check Points of Every 150 Hours**

A059P005

- (1) Filter Element  
(2) Retaining Ring

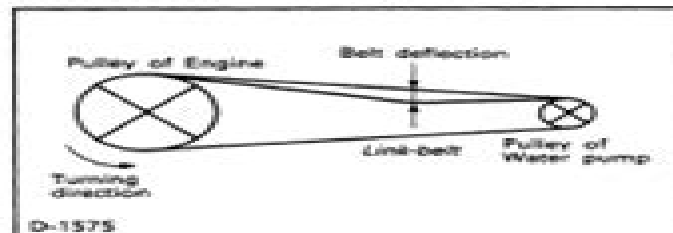
(3) Filter Cap



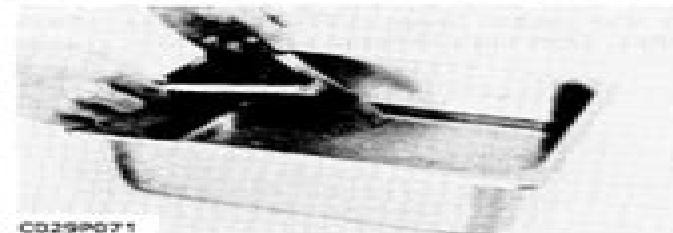
D-1570

(1) Tension Bolt

(2) Push Bolt



D-1575



C029P071

**Cleaning Fuel Filter**

1. Remove the retaining ring (2) from the top of the filter cap (3) and take off the filter cap with filter element (1).
2. Remove any dust or water in the filter cap. Rinse the element with new fuel. Take much care when handling the element because it is very fragile.

**■ NOTE**

- If the element should have holes, replace it with a new one. A damaged element will reduce the service life of the nozzle and injection pump.

**Checking Generator V-belt**

1. Adjust the belt by moving the position of the generator forward or backward. The belt should be mounted so that the tension has approximately 0.4 in. (10 mm) of deflection at the middle (between the two pulleys) when pressed by hand. The movement adjustment of the generator is done by using the tension bolt.

**CAUTION**

- Never fail to stop the engine to check and adjust the water pump belt and V-belt.

**Checking Link-belt**

1. Press the Link-belt between Engine pulley and water pump pulley at force of 6.6 lbs and see the belt deflection is within the factory specifications. (See page 5-53)

**CAUTION**

- Too much belt deflection may cause over heat of engine. Check if the tension of belt is correct in each period (hour) by following method.

**Cleaning Oil Filter (Strainer Type) (GL-3500 GL-4500-S)**

1. Wash the oil filter and cylinder block interior with fuel oil.
2. If the oil filter is deformed or broken, replace it.



# Kubota G1 Series Service Manual

**Reiner Labitzke**





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## **Table of Contents Kubota G1 Series Service Manual**

1. Understanding the eBook Kubota G1 Series Service Manual
  - The Rise of Digital Reading Kubota G1 Series Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota G1 Series Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota G1 Series Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota G1 Series Service Manual
  - Personalized Recommendations
  - Kubota G1 Series Service Manual User Reviews and Ratings
  - Kubota G1 Series Service Manual and Bestseller Lists



5. Accessing Kubota GI Series Service Manual Free and Paid eBooks
  - Kubota GI Series Service Manual Public Domain eBooks
  - Kubota GI Series Service Manual eBook Subscription Services
  - Kubota GI Series Service Manual Budget-Friendly Options
6. Navigating Kubota GI Series Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kubota GI Series Service Manual Compatibility with Devices
  - Kubota GI Series Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota GI Series Service Manual
  - Highlighting and Note-Taking Kubota GI Series Service Manual
  - Interactive Elements Kubota GI Series Service Manual
8. Staying Engaged with Kubota GI Series Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota GI Series Service Manual
9. Balancing eBooks and Physical Books Kubota GI Series Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota GI Series Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Kubota GI Series Service Manual
  - Setting Reading Goals Kubota GI Series Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota GI Series Service Manual
  - Fact-Checking eBook Content of Kubota GI Series Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning



- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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