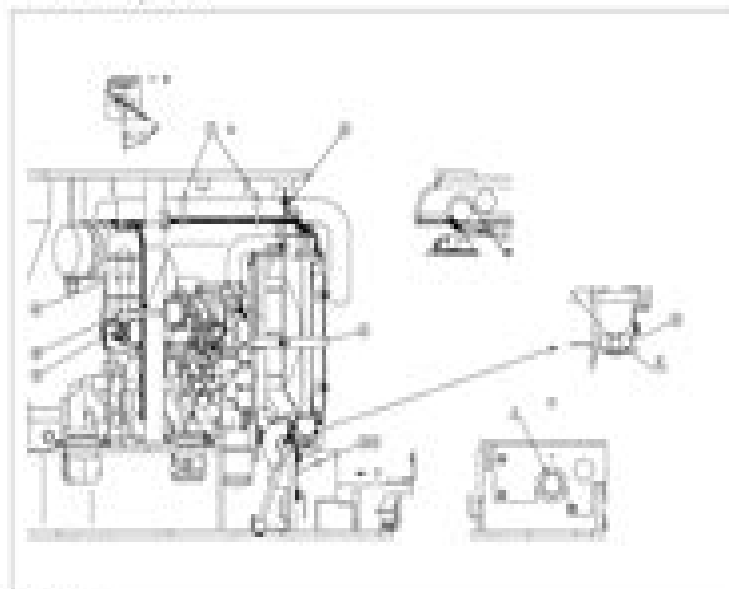


Radiator assembly view 2

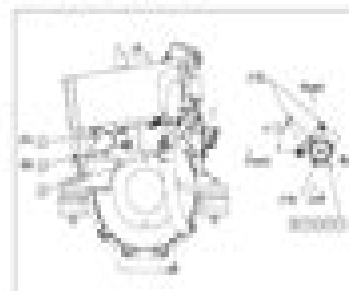


- a) Radiator
- b) Clamp to the inlet hose
- c) Suction hose, to be passed along center
- d) Catch the radiator's hook tightly

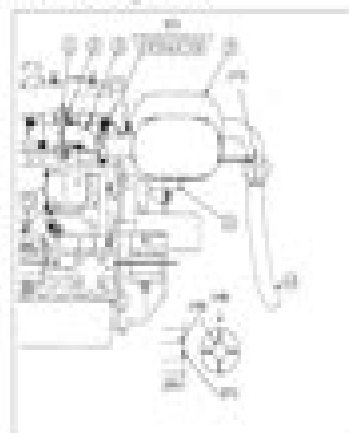
88.5.4

C. Muffler

Muffler assembly view 1



Muffler assembly view 2



Reassembling procedure

- 1) Reassembling steps
 - Temporarily tighten the bolts (2), (3) and (4)
 - Make sure there is no gap at the bolts.
 - First tighten up the bolt (4).
 - Tightening torque
 - 23.5-27 Nm (2.4-2.8 kg-m) 11.5-13.5 ft-lb
 - Second tighten up the bolt (3).
 - Tightening torque
 - 17.5-20.5 Nm (1.8-2.2 kg-m) 12.5-15.5 ft-lb
 - Third tighten up the bolt (2).
 - Tightening torque
 - 2.5-3.5 Nm (0.3-0.4 kg-m) 1.8-2.5 ft-lb
- 2) Keep a clearance of over 20 mm (0.78 in.) between the tail pipe and counterweight.

Parts list

No.	Part name	Qty.	Remarks
1	Timing belt assembly	1	2000
2	Bolt	1	M10 x 1.5 17
3	Washer (steel)	1	
4	3.0mm dia. bolt	1	
5	Bolt	1	M10 x 1.5 17
6	Washer (steel)	1	
7	Timing pulley	1	
8	Oil	1	
9	Oil filter assembly	1	
10	Washer (steel)	1	
11	Bolt	1	
12	Lead timing assembly 1	1	
13	Bolt	1	M10 x 1.5 17
14	Washer (steel)	1	M10 x 1.5
15	Washer (steel)	1	M10 x 1.5
16	Washer (steel)	1	
17	Oil separator with the oil and dry and to separator		
18	Separator to be over 20 mm		
19	Oil pipe		
20	Counterweight		
21	Pin the tail pipe inside the counterweight and		



88.5.5

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Patrick Vollmar



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