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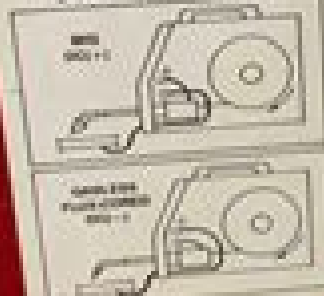
# SUGGESTED SETTINGS FOR WELDING

ADJUST FOR OPTIMUM WELDING

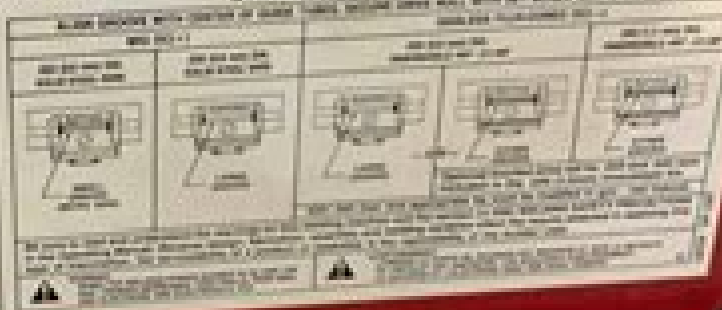
**LINCOLN**  
ARC WELDER

| PROCESS     | WELDING WIRE            | SHIELDING GAS                                               | STEEL THICKNESS |               |              |               |              |                |               |               |               |               |             |                 |
|-------------|-------------------------|-------------------------------------------------------------|-----------------|---------------|--------------|---------------|--------------|----------------|---------------|---------------|---------------|---------------|-------------|-----------------|
|             |                         |                                                             | 1/8" (3.2mm)    | 3/16" (4.8mm) | 1/4" (6.4mm) | 5/16" (8.0mm) | 3/8" (9.6mm) | 7/16" (11.2mm) | 1/2" (12.8mm) | 5/8" (15.9mm) | 3/4" (19.1mm) | 7/8" (22.2mm) | 1" (25.4mm) | 1 1/4" (31.8mm) |
| MIG<br>GMAW | E6010<br>CELLULOSE CORE | CO <sub>2</sub>                                             | A-2             | B-3           | B-3          | C-4           | C-4          | D-5            | E-6           |               |               |               |             |                 |
|             |                         | 75% Ar/25% CO <sub>2</sub><br>OR 90% Ar/10% CO <sub>2</sub> | A-2             | A-2           | B-3          | C-4.5         | C-4.5        | D-7            | E-10          |               |               |               |             |                 |
|             | E6011<br>CELLULOSE CORE | CO <sub>2</sub>                                             |                 | B-2           | B-2          | C-2.5         | C-2.5        | D-4            | E-4           |               |               |               |             |                 |
|             |                         | 75% Ar/25% CO <sub>2</sub><br>OR 90% Ar/10% CO <sub>2</sub> |                 | A-2           | B-2.5        | B-2.5         | C-3.5        | D-3.5          | E-7.5         | E-7.5         |               |               |             |                 |
| TIG<br>GTAW | E6010<br>CELLULOSE CORE | None                                                        |                 |               |              | A-1.5         | A-1.5        | B-2            | C-2.5         | C-2.5         |               |               |             |                 |
|             | E6011<br>CELLULOSE CORE | None                                                        |                 |               |              | A-1.5         | B-1.5        | B-1.5          | C-1.5         | C-1.5         | D-2           | D-2           | E-2.5       |                 |

## OUTPUT POLARITY



## DRIVE ROLL ORIENTATION



BigIron

# Lincoln Sp 130t Manual

**M Woodhall**



## **Lincoln Sp 130t Manual:**

## Adopting the Tune of Phrase: An Mental Symphony within **Lincoln Sp 130t Manual**

In a global taken by monitors and the ceaseless chatter of instant communication, the melodic elegance and mental symphony produced by the published word frequently disappear in to the backdrop, eclipsed by the constant noise and disruptions that permeate our lives. Nevertheless, located within the pages of **Lincoln Sp 130t Manual** a wonderful fictional prize filled with raw feelings, lies an immersive symphony waiting to be embraced. Constructed by a wonderful composer of language, that captivating masterpiece conducts viewers on a mental journey, skillfully unraveling the hidden melodies and profound influence resonating within each cautiously constructed phrase. Within the depths of the touching analysis, we will examine the book is key harmonies, analyze its enthralling writing design, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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