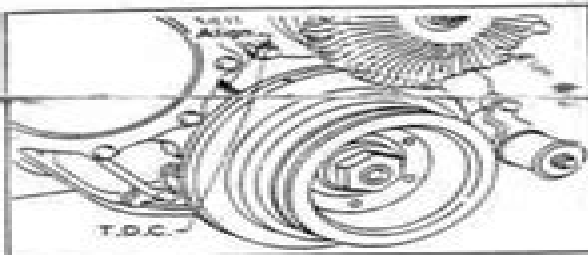
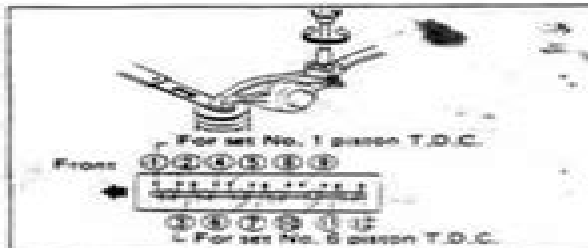


DIESEL ENGINE

TD42



Adjusting Intake and Exhaust Valve Clearance

Adjustment should be made while engine is warm but not running

1. Set No. 1 cylinder in top dead center on its compression stroke, and adjust valve clearance ①, ②, ④, ⑤, ⑧ and ⑨
2. Set No. 6 cylinder in top dead center on its compression stroke, and adjust valve clearance ③, ⑥, ⑦, ⑩, ⑪ and ⑫

Valve clearance:

Intake ①, ③, ⑤, ⑦, ⑨ and ⑪

0.35 mm (0.014 in)

Exhaust ②, ④, ⑥, ⑧, ⑩ and ⑫

0.35 mm (0.014 in)

Adjusting screw lock nuts

□: 15 - 20 N·m

(1.5 - 2.0 kg·m, 11 - 14 ft·lb)

Set Engine on TDC check
N°1 + N°6 EXHAUST/INTAKE VALVES

IF N°6 VALVES ARE LOOSE THEN
ADJUST 3, 6, 7, 10, 11, 12

IF N°1 VALVES ARE LOOSE THEN
ADJUST 1, 2, 4, 5, 8, 9.

To Adjust the second set
Combination. Turn Engine

1 complete turn 360° until

Timing Mark is Aligned. then
you will have the other set
of Valves Loose. Ready to Adj

Manual Motor Td42

Ying Liu



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