

Introduction

This instruction manual is related to installation, wiring using and maintenance of Contactor/Starter.

■ Warranty period and contents

This Magnetic Contactor warranty period is one year after bought. If the items is broken by our company's responsibility, we change broken parts or repair it for free.

Even during warranty period, fee occurs in case of following.

- (1) Failure by inappropriate handling, using, and remodeling or repair other than our company.
- (2) Failure which are cause by other than our products, for example, external factor by the broken majeure and natural disasters.

"Warranty" means about we guarantee our products. Other damage induced by the broken items, which is out of warranty for our company.

Notes of Safety

Before using this Contactor/Starter, you should first thoroughly read this manual, to understand appropriate usage and handling.

DANGER

- Don't touch or come near when turn ON the power. Can cause burns or electric shock.
- Inspect the energized parts of the main circuit regularly. Can cause burns or fire.
- Turn off power when maintenance. Can cause electric shock.

CAUTION

- At the time of Installation, line side of contactor install the line side up a vertical panel or wall where dust, moisture and vibration are small, and secure the space specified in the instruction manual. Can cause burns or fire.
- Use a wire size suitable for the applied voltage and energized current and tighten the wiring with the tightening torque specified in the instruction manual. Can cause fire.

1. Before installation

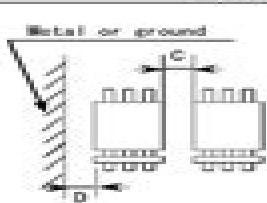
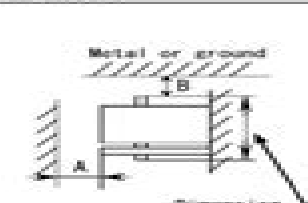
Before installation, be sure whether type, rated current, coil voltage and, frequency marked on the name plate is agreed with ordered specifications and whether there are no fallen off parts or any damaged portions.

2. Installation and wiring

At the time of installation, secure appropriate space shown by Table1.

Wiring must tighten appropriate tightening torque shown by Table2.

Table1. Clearance at installation

Frame		Clearance (minimum : mm)				Mounting space	
Contactor	Contactor Relay	A	B	C	D		
HC8M (-T)	XC4M	5	15	2	10		
HC10M (-T)							
HC8 (-T)	XC4	5	15	2	10		
HC10 (-T)							
HC20 (-T)							
HC35 (-T)							
HC55 (-T)		5	15	4	10		
Mounting unit of Thermal Relay (TRC□)		5	15	5	10		

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Robert R. Redfield



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Table of Contents Hitachi Instruction Manuals

1. Understanding the eBook Hitachi Instruction Manuals
 - The Rise of Digital Reading Hitachi Instruction Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Hitachi Instruction Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hitachi Instruction Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hitachi Instruction Manuals

- Personalized Recommendations
- Hitachi Instruction Manuals User Reviews and Ratings
- Hitachi Instruction Manuals and Bestseller Lists
- 5. Accessing Hitachi Instruction Manuals Free and Paid eBooks
 - Hitachi Instruction Manuals Public Domain eBooks
 - Hitachi Instruction Manuals eBook Subscription Services
 - Hitachi Instruction Manuals Budget-Friendly Options
- 6. Navigating Hitachi Instruction Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Hitachi Instruction Manuals Compatibility with Devices
 - Hitachi Instruction Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hitachi Instruction Manuals
 - Highlighting and Note-Taking Hitachi Instruction Manuals
 - Interactive Elements Hitachi Instruction Manuals
- 8. Staying Engaged with Hitachi Instruction Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hitachi Instruction Manuals
- 9. Balancing eBooks and Physical Books Hitachi Instruction Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hitachi Instruction Manuals
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hitachi Instruction Manuals
 - Setting Reading Goals Hitachi Instruction Manuals
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hitachi Instruction Manuals

- Fact-Checking eBook Content of Hitachi Instruction Manuals
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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