

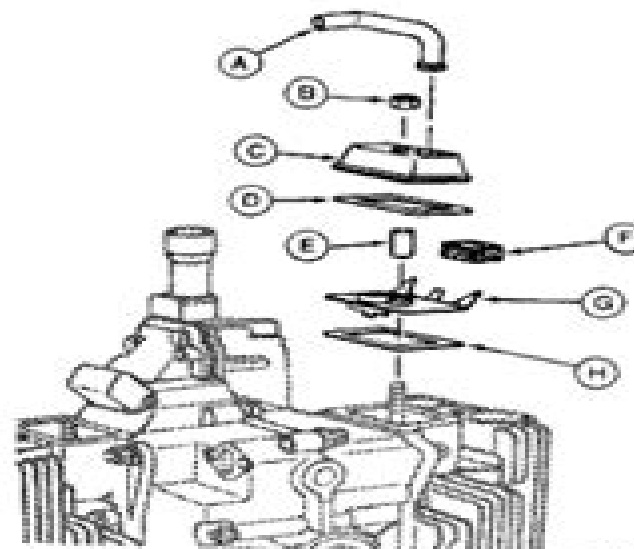
### CLEAN CRANKCASE BREATHER - TRACTOR SERIAL NO. (95,001-123,894)

1. Remove muffler shrouding, muffler and exhaust manifolds.
2. Disconnect rubber tube (A) from carburetor.
3. Remove hex. nut (B) and breather assembly from engine.
4. Clean complete assembly in solvent. Replace filter (F) if extremely dirty. Inspect valve assembly (G) for holes, cracks or damage. Replace valve assembly if damaged.
5. Install new gasket (D and H) whenever breather has been removed. Reassemble and install breather exactly as shown.

**IMPORTANT:** Be sure rubber tube (A) is secured tightly to cover (C) and carburetor to prevent leakage. Also, be sure rubber tube is in good shape and not deteriorated in any way.

A—Rubber Tube  
B—Hex. Nut  
C—Cover  
D—Gasket

E—Spacer  
F—Filter  
G—Valve Assembly  
H—Gasket



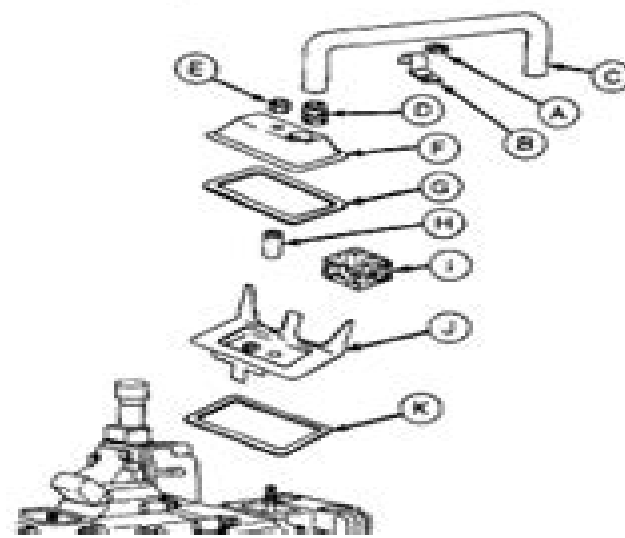
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### CLEAN CRANKCASE BREATHER - TRACTOR SERIAL NO. (123,895- )

1. Loosen nuts (A and E). Remove tube (C) and hose (D) from cover (F).
2. Remove breather assembly from engine.
3. Clean complete assembly in solvent. Replace filter (I) if extremely dirty. Inspect rubber valve in valve assembly (J) for holes, cracks or damage. Replace valve assembly if rubber valve is damaged.
4. Install new gaskets (G and K) whenever breather has been removed. Reassemble and install breather assembly exactly as shown.

**IMPORTANT:** Be sure rubber hose (D) is secured tightly to cover (F) and tube (C) to prevent leakage. Also, be sure rubber hose is in good shape and not deteriorated in any way.



# Jd 317 Mower Manual

**BM King**



## **Jd 317 Mower Manual:**

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