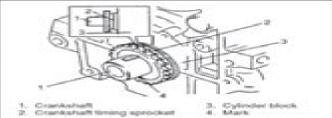
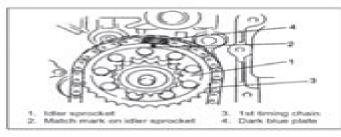


1. Crackanham Cylinder block 2. Crankshaft timing sprocket 4. March

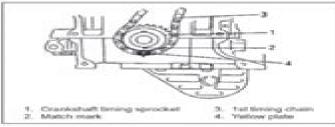
- INSTALLATION
- 1) Check that crank timing sprocket key is in match with timing mark on cylinder block.



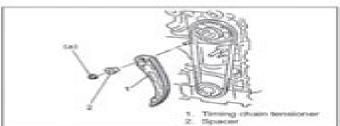
Install crankshaft timing sprocket as shown in figure. Match mark faces to chain cover.



- Apply oil to bush of idler sprocket.
- Install sprocket shaft and idler sprocket.
- 5) Install 1st timing chain by aligning dark blue plate of 1st timing chain and match mark on idler sprocket.



Bring yellow plate of 1st timing chain into match with match mark on crankshaft timing sprocket.



Install timing chain tensioner as shown in figure.

Tightening Torque (a): 25 N-m (2.5 kg-m, 18.5 lb-ft)

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Henry W. Leap

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Table of Contents Manual J20a

- 1. Understanding the eBook Manual J20a
 - The Rise of Digital Reading Manual J20a
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Manual J20a
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual J20a
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Manual J20a
 - Personalized Recommendations
 - Manual J20a User Reviews and Ratings

- Manual J20a and Bestseller Lists
- 5. Accessing Manual J20a Free and Paid eBooks
 - Manual J20a Public Domain eBooks
 - Manual J20a eBook Subscription Services
 - Manual J20a Budget-Friendly Options
- 6. Navigating Manual J20a eBook Formats
 - o ePub, PDF, MOBI, and More
 - Manual J20a Compatibility with Devices
 - Manual J20a Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - $\circ\,$ Adjustable Fonts and Text Sizes of Manual J20a
 - Highlighting and Note-Taking Manual J20a
 - Interactive Elements Manual J20a
- 8. Staying Engaged with Manual J20a
 - o Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual J20a
- 9. Balancing eBooks and Physical Books Manual J20a
 - o Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual J20a
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual J20a
 - Setting Reading Goals Manual J20a
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual J20a
 - Fact-Checking eBook Content of Manual J20a
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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