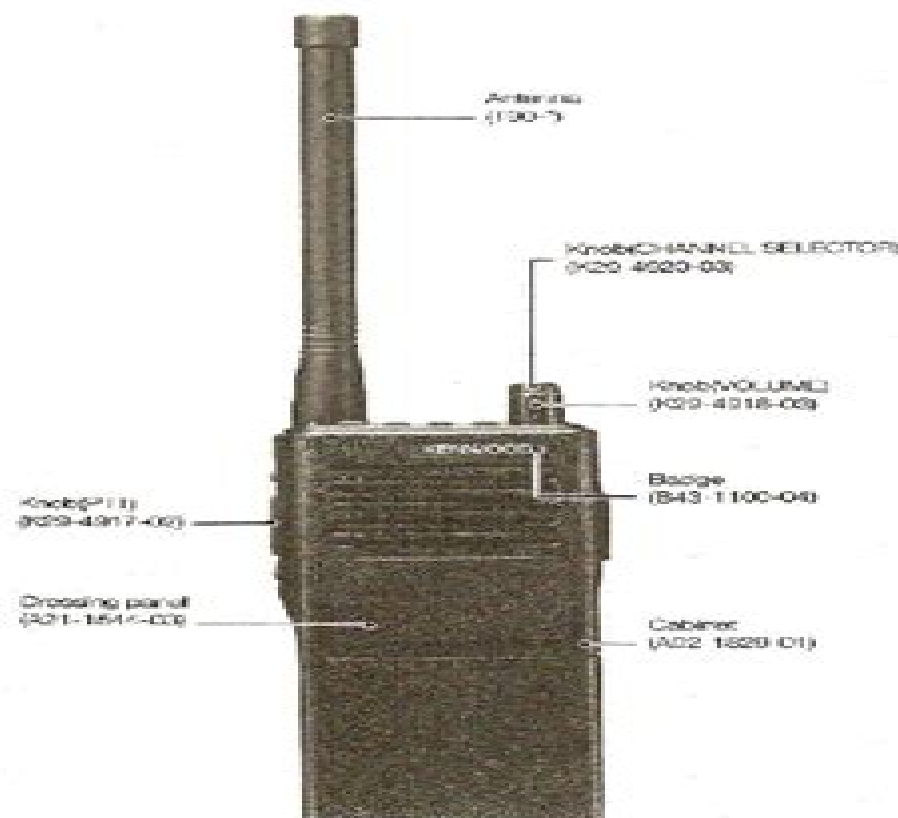


This service manual is the same as the service manual (B51-8279-10) for TK-250 (K, M2, M and M2 destinations) except that this manual contains new items (T, E destinations).  
Use it together with the previous service manual (B51-8279-10).

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\*Refer to parts list on page 23.

**CAUTION :**

When using an external power connector, please use with maximum final module protection of 9V.

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