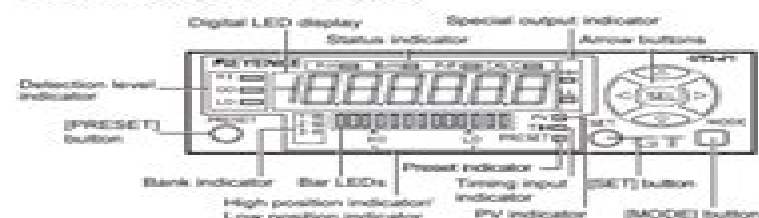


## High-accuracy Digital Contact Sensor GT2-70 Series Setting Guide



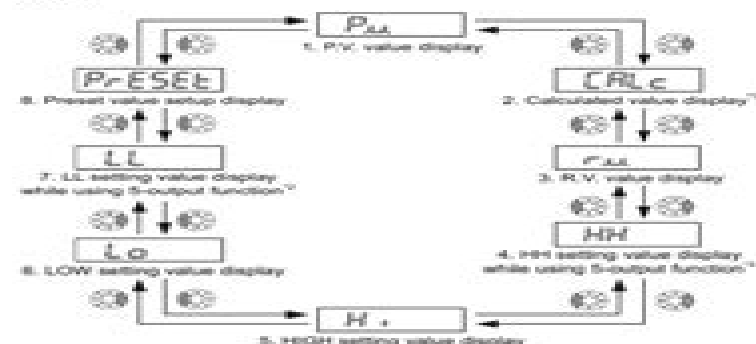
### Amplifier Display

#### Names of the part of the amplifier



#### Digital LED Display

The main display can be switched by pressing the left/right arrow buttons.



P.V. : Displays a value used for output judgment.  
Calc : Displays a calculated value when used.  
R.V. : Displays the rinv, actual detection value.  
HH : Displays the HH setting value when used.  
H : Displays the HGH setting value.  
LOW : Displays the LOW setting value.  
LL : Displays the LL setting value when used.  
PRESET : Displays the value which would be set when the [PRESET] button is pressed.

### Setup Functions

#### Set the current value to "0"

1. Set the master target which should be "0".



2. Press the [PRESET] button.



3. The current value would be set to "0".

#### Set the HGH and LO tolerance.

1. Press the left/right arrow buttons until the [HGH]/[LO] setting display appears.



2. Input the HGH or LO tolerance by pressing the up/down arrow buttons.
3. The HGH and LO tolerance would be set.

#### Setting the Key Lock

1. Press the MODE and the up arrow button for at least 2 seconds.



2. The Key Lock display would appear.

#### Cancelling the Key Lock

1. When the Key Lock is set, press the MODE and the up arrow button for at least 2 seconds.



2. The Key Lock would be cancelled.

#### Initializing the sensor

1. Press the SET button 5 times while pressing the MODE button.



2. "rst.no" would appear, press the up/down arrow button and select "rst.YES".



3. Press the MODE button. The sensor would be initialized.

# Keyence Gt2 Series User Manual

**Christian G. Meyer**



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