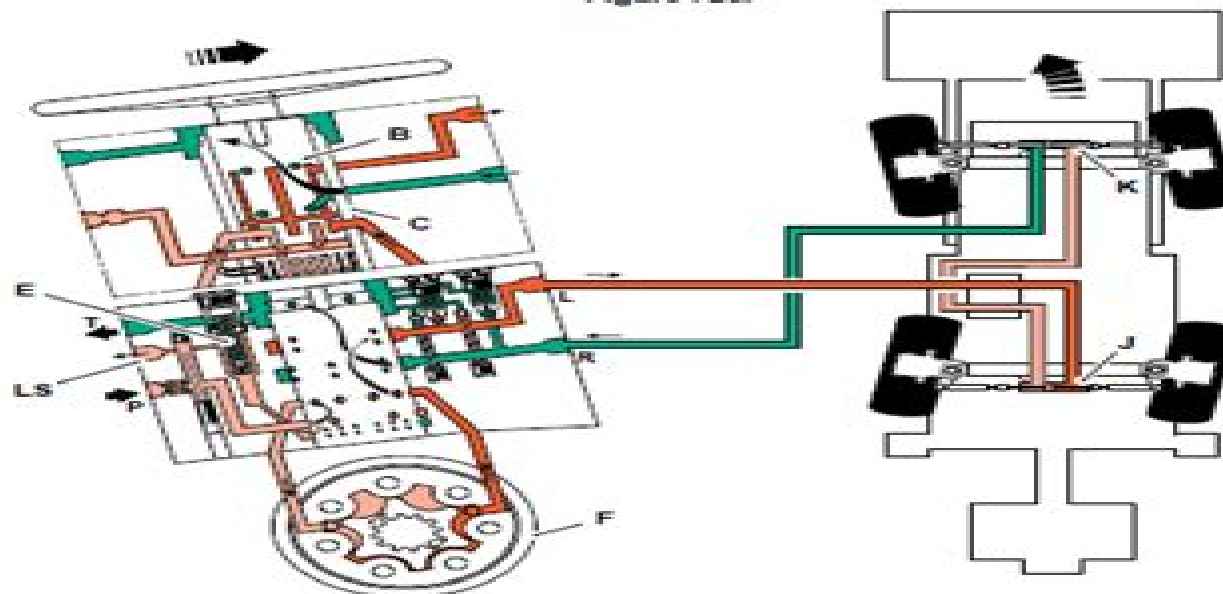


Left Turn

Figure 726.



- B Inner spool
- E Relief valve
- J Track rod ram - rear
- L Service port - Left side
- LS Load sense port

- C Outer sleeve
- F Stator
- K Track rod ram - front
- M Service port - Right side

The illustration shows the flow through the steering unit in a left side turn condition. Turning the steering wheel rotates the inner spool a few degrees relative to the outer sleeve, and sends a pressure signal (demand) to the relief valve, and through the load sense port back to the priority valve.

The relative movement between the inner spool and the outer sleeve directs oil pressure through 6 of the 12 holes in the bottom of the outer sleeve. The

metering unit is linked to the spools by a cross pin. As the steering is operated the oil is diverted by the inner spool into the stator.

The rotor lobes pump the oil out to one side of the rear power track rod ram, turning the rear wheels to the left. At the same time, the oil displaced from the other side of the power track rod ram, hence turning the front wheels the required degree of left turn.

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Wenbin Ji



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